

- Heating Components
- Industrial Products
- Double Wall Heat Exchangers
- Air Handling Heat Exchangers
- Plate Heat Exchangers

IMPORTANT

When ordering replacement parts please furnish all name plate data.

The following pages are your reference guide for all standard 12-digit drawing numbers commonly used. Use this guide for customer unit identification and for your direct order entry. As deemed necessary, more part numbers can be added for your reference.

Heat Transfer Replacement Parts & Master Cross-Reference List



Bell & Gossett

a xylem brand

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Heat Exchangers (Complete)

TYPE SU

4"	5
6"	6
8"	7
10"	8
12"	9
14"	10
16"	11
18"	12
20"	13

TYPE WU

4"	14
6"	15
8"	16
10"	17
12"	18

TYPE TCS

4"	19
6"	20
8"	21
10"	22
12"	23
14"	24

TYPE TCW

4"	19
6"	20
8"	21
10"	22
12"	23
14"	24

TYPE HTWU

4"	25
6"	25
8"	25
10"	25
12"	25

Replacement Tube Bundles

TYPE SU

4"	5
6"	6
8"	7
10"	8
12"	9
14"	10
16"	11
18"	12
20"	13

TYPE WU

4"	14
6"	15
8"	16
10"	17
12"	18

TYPE TCS & TCW

4"	19
6"	20
8"	21
10"	22
12"	23
14"	24

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Tank Gaskets	32
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Guide to Bell & Gossett Heat Transfer Part Numbers

A. "Old" 6-Digit Factory Number System (Morton Grove, IL Pre-1987)

The older system of factory or part numbers for heat exchangers consisted of six digits. If a heat exchanger was built to the factory standard design, it carried a six digit number, the first three being the commodity code indicating the type of unit. If the heat exchangers were built-to-order, it carried an alpha-numeric number called a "Q"-number. The letter "Q" followed by a five digit number was a unique number describing a specially designed heat exchanger. Factory consultation is necessary for further unit identification for "Q" part numbers.

For your reference, a list of the three digit commodity codes are to the right.

Commodity Code	Description
124XXX	New Style "SU" unit 14" thru 20" diameter built after 1977*
125XXX	New Style "SU" unit 4" thru 12" diameter and 14" thru 20" diameter built prior to 1977*
126XXX	New Style "WU" and "HTWU"
128XXX	New Style "TCS", "TCW" and "TCY" tank heaters
129XXX	Replacement tube bundles for "SU", "WU", "TCS", "TCW" and "TCY" units
151XXX	New Style "OC" units
153XXX	New Style "GC" units
154XXX	"LAS", "ME3", "ME4", "ME7" and "ME8" moisture separators
155XXX	New Style aftercoolers "AC", "ACA", "ACF", "DI", "D2", "HDF", "WDF", "WD", "WDI" and "WD3"
156XXX	"REFA" evaporator
157XXX	"RCF" condensor
158XXX	"CHX" and "CHXS" units
159XXX	Parca Twin units
165XXX	Replacement tube bundles for "REFA", "OC", "GC", "AC" and "ACA" units

* Due to a design change in 1977, current design 14" diameter and larger U-tube units are approximately 2" to 5" longer than their corresponding units built prior to 1977. Replacement tube bundles for current units in this diameter range will not properly fit into the pre-1977 U-tube shells. Exact part number identification is mandatory for bundle replacement.

B. 12-Digit Factory Number System (Buffalo, NY 1987 thru 8/97)

The move of the Bell & Gossett Heat Transfer product line to the Buffalo manufacturing facility initiated the use of a 12-digit factory or part number system. The 12-digit system, like the 6-digit system, identified the unit type, ie "SU", "WU", etc. It went one step further, however, it also depicted the unit diameter, length, and in the case of a standard unit, the number of tubeside passes. In the case of a built-to-order product, the descriptive quality of the unit remained in the 12-digit part number. The exception is that the last three numbers are unique for that particular unit and are known only by the factory. These last three numbers describe the materials of construction, number of tubeside passes, baffle spacing, etc. for a given unit type, diameter and length. They are sequentially assigned by the Design Engineering

Department. Keep in mind that the last three numbers by themselves are meaningless. They only have a specific meaning when they are

part of the complete 12-digit part number for a B.T.O. heat exchanger.

Let's look at the examples:

1. A standard SU-85-4 with part number

5	260	08	060	002
5 – complete unit 4 – replacement tube bundle 3 – parts	unit type – in this case a std "SU"	unit diameter	nominal unit length in inches	preassigned number denoting number of passes and potential standard material options, ie brass tubesheet construction

2. A built-to-order WU-107-46 with a part number

5	266	10	084	---
complete unit	B.T.O. "WU" unit	unit diameter	nominal unit length in inches	numbers to be assigned by Engineering describing the construction of this particular WU-107-46 unit

A complete list of the product codes for the 12-digit drawing numbers & “hard” part numbers is given below.

Product Code	Description
5005	“ACF/ACFR” – all models
5030	“CHX” – standard line only
5031	“QCHX” – Semi-standard line, ie simple “Q”
5032	“QCHXS” – semi-standard line, ie simple “Q”
5043, 5046	“OC” – TEMA design
5045	“OC” – all models except TEMA
5050, 5051	“EFH” – all models
5060, 5063	“OF” – TEMA design
5068	“OF” – all models except TEMA
5095, 5096	“IFH” – all models
5100, 5101	“IFHB” – all models
5142	“QCHX” – custom line
5153	“GC” – standard line
5155	“ACA” – standard line
5156	“QACA” – custom line
5157	“QGC” – custom line
5160	“CHXS” – standard line
5163	“QCHXS” – custom line
5230, 5231, 5232	“CFF” – all models
5260	“SU” – standard line
5261	“QSU” – semi-standard line, ie simple “Q”
5262	“QSU” – custom line
5265	“WU” – standard line
5266	“QWU” – semi-standard line, ie simple “Q”
5267	“QWU” – custom line
5268	“HTWU” – standard line
5269	“QHTWU” – custom line
5270	“TCS” – standard line
5271	“QTC” – semi-standard line, ie simple “Q”
5272	“QTC” & “QTSS” – custom line
5273	“QHTWU” – semi-standard line, ie simple “Q”

Product Code	Description
5274	“QDHTWU” – semi-standard line, ie simple “Q”
5275	“TCW” – standard line
5276	“QTCW” – semi-standard line, ie simple “Q”
5278	“QTCW” & “QTSW” – custom line
5279	“QDSU” – semi-standard line, ie simple “Q”
5280	“QDSU” – custom line
5281	“QDWU” – custom line
5282	“QDHTWU” – custom line
5283	“QDTCS” – semi-standard line, ie simple “Q”
5284	“QDTCW” – semi-standard line, ie simple “Q”
5285	“DSU” – standard line
5286	“DWU” – standard line
5287	“DHTWU” – standard line
5288	“DTCS” – standard line
5289	“DTCW” – standard line
5290	“QDSU” – semi-std. & custom (SS Diamondback™ only)
5291	“QDWU” – semi-std. & custom (SS Diamondback™ only)
5292	“QDWU” – semi-standard
5293	“QDTCS” – custom
5294	“QDTCW” – custom
4115	“GC” & “ACA” RTBA’s – standard line
4203	“OC” with 5/8" O.D. tubing – all models
4206	“OC” with 3/4" O.D. tubing – all models
4241	“SU”, “TCS”, & “TCW” RTBA’s – custom line
4242	“WU” & “HTWU” RTBA’s – custom line
4243	Diamondback™ U-tube RTBA’s – std. & semi-std. line
4244	Diamondback™ U-tube RTBA’s – custom line
4245	“SU”, “TCS”, & “TCW” RTBA’s – standard line
4246	“SU”, “TCS”, “TCW” RTBA’s – semi-standard line
4247	“WU” & “HTWU” RTBA’s – standard line
4248	“WU” & “HTWU” RTBA’s – semi-standard line

C. New Factory/Part No. System
(Buffalo, NY 8/97 to Present)

What we considered as the “part number” is actually a drawing number. As previously discussed in “B.”, the complete part/drawing number displayed the product code, unit diameter, and the nominal bundle length.

This drawing number did not however, completely identify what was sold. It was missing many potential features/contingencies of the product that were order specific, and had costs associated to them, ie., painting, cleaning, testing and boxing. This meant that even though we could identify the heat exchanger for resale to a specific customer, we still had to pull the old contingency folder to find what other features, besides the components explained on the drawing, may be associated with the item.

Our new system will have two types of part numbers: “hard” part numbers and % part numbers. “Hard” part numbers will be assigned to standard design heat exchangers, such as standard “SU” and “WU” units. The “hard” part number will be very similar to the previous 12-digit part number except for some very subtle differences as shown below. No contingencies can be assigned to a “hard” part number. The % part number is for

all other heat exchangers which either have contingencies or do not have a “hard” part number, ie they are “Q” heat exchangers.

The main advantage of the % part number is that they are disposable. That is, they can be used only once but are forever tied to the order line item. It will be tied to both the design of the heat exchanger by the reference drawing number and all the contingency items associated with the order line item.

1. “Hard” Part Number for a standard SU 105-2

BY5260	1006001
B – Bell & Gossett Heat Exchanger Y – ASME (N indicated non-ASME) 5260 – Product Code for standard “SU”	10 – Unit diameter 060 – Unit Length in inches 001 – 2-Pass Tubeside

2. % Part Number for a QSU 105-2

%BY5261	0000100
B – Bell & Gossett Heat Exchanger Y – ASME (N indicated non-ASME) 5261 – Product Code for semi-standard “QSU”	Sequentially Assigned Number

4" SU Complete Heat Exchanger (New 9/97 Design)

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU42-2	N/A	5-260-04-024-011	BY526004024011	125246	5-261-04-024-001	125245	5-261-04-024-004
SU43-2	N/A	5-260-04-036-011	BY526004036011	125249	5-261-04-036-001	125248	5-261-04-036-004
SU44-2	N/A	5-260-04-048-011	BY526004048011	125252	5-261-04-048-001	125251	5-261-04-048-004
SU45-2	N/A	5-260-04-060-011	BY526004060011	125255	5-261-04-060-001	125254	5-261-04-060-004
SU46-2	N/A	5-260-04-072-011	BY526004072011	125258	5-261-04-072-001	125257	5-261-04-072-004
SU47-2	N/A	5-260-04-084-011	BY526004084011	125261	5-261-04-084-001	125260	5-261-04-084-004
SU42-4	N/A	5-260-04-024-012	BY526004024012	125456	5-261-04-024-002	125455	5-261-04-024-005
SU43-4	N/A	5-260-04-036-012	BY526004036012	125459	5-261-04-036-002	125458	5-261-04-036-005
SU44-4	N/A	5-260-04-048-012	BY526004048012	125462	5-261-04-048-002	125461	5-261-04-048-005
SU45-4	N/A	5-260-04-060-012	BY526004060012	125465	5-261-04-060-002	125464	5-261-04-060-005
SU46-4	N/A	5-260-04-072-012	BY526004072012	125468	5-261-04-072-002	125467	5-261-04-072-005
SU47-4	N/A	5-260-04-084-012	BY526004084012	125471	5-261-04-084-002	125470	5-261-04-084-005

4" SU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for SU42-2	129001	4-245-04-024-001	BY424504024001	H92470	4-245-04-024-002
RTBA for SU43-2	129002	4-245-04-036-001	BY424504036001	H92475	4-245-04-036-002
RTBA for SU44-2	129003	4-245-04-048-001	BY424504048001	H92480	4-245-04-048-002
RTBA for SU45-2	129004	4-245-04-060-001	BY424504060001	H92485	4-245-04-060-002
RTBA for SU46-2	129005	4-245-04-072-001	BY424504072001	H92490	4-245-04-072-002
RTBA for SU47-2	129006	4-245-04-084-001	BY424504084001	H92495	4-245-04-084-002
RTBA for SU42-4	129001	4-245-04-024-001	BY424504024001	H92470	4-245-04-024-002
RTBA for SU43-4	129002	4-245-04-036-001	BY424504036001	H92475	4-245-04-036-002
RTBA for SU44-4	129003	4-245-04-048-001	BY424504048001	H92480	4-245-04-048-002
RTBA for SU45-4	129004	4-245-04-060-001	BY424504060001	H92485	4-245-04-060-002
RTBA for SU46-4	129005	4-245-04-072-001	BY424504072001	H92490	4-245-04-072-002
RTBA for SU47-4	129006	4-245-04-084-001	BY424504084001	H92495	4-245-04-084-002

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

*There is no new "Hard" part number assigned. Cast head connections are the new size.

6" SU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU62-2	125665	5-260-06-024-001	BY526006024001	125729	5-261-06-024-001	125697	5-261-06-024-004
SU63-2	125666	5-260-06-036-001	BY526006036001	125730	5-261-06-036-001	125698	5-261-06-036-004
SU64-2	125667	5-260-06-048-001	BY526006048001	125731	5-261-06-048-001	125699	5-261-06-048-004
SU65-2	125668	5-260-06-060-001	BY526006060001	125732	5-261-06-060-001	125700	5-261-06-060-004
SU66-2	125669	5-260-06-072-001	BY526006072001	125733	5-261-06-072-001	125701	5-261-06-072-004
SU67-2	125670	5-260-06-084-001	BY526006084001	125734	5-261-06-084-001	125702	5-261-06-084-004
SU68-2	125671	5-260-06-096-001	BY526006096001	125735	5-261-06-096-001	125703	5-261-06-096-004
SU62-4	125793	5-260-06-024-002	BY526006024002	125858	5-261-06-024-002	125826	5-261-06-024-005
SU63-4	125794	5-260-06-036-002	BY526006036002	125859	5-261-06-036-002	125827	5-261-06-036-005
SU64-4	125795	5-260-06-048-002	BY526006048002	125860	5-261-06-048-002	125828	5-261-06-048-005
SU65-4	125796	5-260-06-060-002	BY526006060002	125861	5-261-06-060-002	125829	5-261-06-060-005
SU66-4	125797	5-260-06-072-002	BY526006072002	125862	5-261-06-072-002	125830	5-261-06-072-005
SU67-4	125798	5-260-06-084-002	BY526006084002	125863	5-261-06-084-002	125831	5-261-06-084-005
SU68-4	125799	5-260-06-096-002	BY526006096002	125864	5-261-06-096-002	125832	5-261-06-096-005
SU62-6	N/A	5-260-06-024-003	BY526006024003	N/A	5-261-06-024-003		
SU63-6	N/A	5-260-06-036-003	BY526006036003	N/A	5-261-06-036-003		
SU64-6	N/A	5-260-06-048-003	BY526006048003	N/A	5-261-06-048-003		
SU65-6	N/A	5-260-06-060-003	BY526006060003	N/A	5-261-06-060-003		
SU66-6	N/A	5-260-06-072-003	BY526006072003	N/A	5-261-06-072-003		
SU67-6	N/A	5-260-06-084-003	BY526006084003	N/A	5-261-06-084-003		
SU68-6	N/A	5-260-06-096-003	BY526006096003	N/A	5-261-06-096-003		

6" SU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for SU62-2	129007	4-245-06-024-001	BY424506024001	H92500	4-245-06-024-002
RTBA for SU63-2	129008	4-245-06-036-001	BY424506036001	H92505	4-245-06-036-002
RTBA for SU64-2	129009	4-245-06-048-001	BY424506048001	H92510	4-245-06-048-002
RTBA for SU65-2	129010	4-245-06-060-001	BY424506060001	H92515	4-245-06-060-002
RTBA for SU66-2	129011	4-245-06-072-001	BY424506072001	H92520	4-245-06-072-002
RTBA for SU67-2	129012	4-245-06-084-001	BY424506084001	H92530	4-245-06-084-002
RTBA for SU68-2	129013	4-245-06-096-001	BY424506096001	H92540	4-245-06-096-002
RTBA for SU62-4	129007	4-245-06-024-001	BY424506024001	H92500	4-245-06-024-002
RTBA for SU63-4	129008	4-245-06-036-001	BY424506036001	H29505	4-245-06-036-002
RTBA for SU64-4	129009	4-245-06-048-001	BY424506048001	H92510	4-245-06-048-002
RTBA for SU65-4	129010	4-245-06-060-001	BY424506060001	H92515	4-245-06-060-002
RTBA for SU66-4	129011	4-245-06-072-001	BY424506072001	H92520	4-245-06-072-002
RTBA for SU67-4	129012	4-245-06-084-001	BY424506084001	H92530	4-245-06-084-002
RTBA for SU68-4	129013	4-245-06-096-001	BY424506096001	H92540	4-245-06-096-002
RTBA for SU62-6	N/A	4-245-06-024-003	BY424506024003		
RTBA for SU63-6	N/A	4-245-06-036-006	BY424506036006		
RTBA for SU64-6	N/A	4-245-06-048-004	BY424506048004		
RTBA for SU65-6	N/A	4-245-06-060-004	BY424506060004		
RTBA for SU66-6	N/A	4-245-06-072-003	BY424506072003		
RTBA for SU67-6	N/A	4-245-06-084-003	BY424506084003		
RTBA for SU68-6	N/A	4-245-06-096-003	BY424506096003		

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

*There is no new "Hard" part number assigned.

8" SU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU82-2	125672	5-260-08-024-001	BY526008024001	125736	5-261-08-024-001	125704	5-261-08-024-004
SU83-2	125673	5-260-08-036-001	BY526008036001	125737	5-261-08-036-001	125705	5-261-08-036-004
SU84-2	125674	5-260-08-048-001	BY526008048001	125738	5-261-08-048-001	125706	5-261-08-048-004
SU85-2	125675	5-260-08-060-001	BY526008060001	125739	5-261-08-060-001	125707	5-261-08-060-004
SU86-2	125676	5-260-08-072-001	BY526008072001	125740	5-261-08-072-001	125708	5-261-08-072-004
SU87-2	125677	5-260-08-084-001	BY526008084001	125741	5-261-08-084-001	125709	5-261-08-084-004
SU88-2	125678	5-260-08-096-001	BY526008096001	125742	5-261-08-096-001	125710	5-261-08-096-004
SU89-2	125679	5-260-08-108-001	BY526008108001	125743	5-261-08-108-001	125711	5-261-08-108-004
SU82-4	125801	5-260-08-024-002	BY526008024002	125865	5-261-08-024-002	125833	5-261-08-024-005
SU83-4	125802	5-260-08-036-002	BY526008036002	125866	5-261-08-036-002	125834	5-261-08-036-005
SU84-4	125803	5-260-08-048-002	BY526008048002	125867	5-261-08-048-002	125835	5-261-08-048-005
SU85-4	125804	5-260-08-060-002	BY526008060002	125868	5-261-08-060-002	125836	5-261-08-060-005
SU86-4	125805	5-260-08-072-002	BY526008072002	125869	5-261-08-072-002	125837	5-261-08-072-005
SU87-4	125806	5-260-08-084-002	BY526008084002	125870	5-261-08-084-002	125838	5-261-08-084-005
SU88-4	125807	5-260-08-096-002	BY526008096002	125871	5-261-08-096-002	125839	5-261-08-096-005
SU89-4	125808	5-260-08-108-002	BY526008108002	125872	5-261-08-108-002	125840	5-261-08-108-005
SU82-6	N/A	5-260-08-024-003	BY526008024003	N/A	5-261-08-024-003		
SU83-6	N/A	5-260-08-036-003	BY526008036003	N/A	5-261-08-036-003		
SU84-6	N/A	5-260-08-048-003	BY526008048003	N/A	5-261-08-048-003		
SU85-6	N/A	5-260-08-060-003	BY526008060003	N/A	5-261-08-060-003		
SU86-6	N/A	5-260-08-072-003	BY526008072003	N/A	5-261-08-072-003		
SU87-6	N/A	5-260-08-084-003	BY526008084003	N/A	5-261-08-084-003		
SU88-6	N/A	5-260-08-096-003	BY526008096003	N/A	5-261-08-096-003		
SU89-6	N/A	5-260-08-108-003	BY526008108003	N/A	5-261-08-108-003		

8" SU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for SU82-2	129014	4-245-08-024-001	BY424508024001	H92565	4-245-08-024-002
RTBA for SU83-2	129015	4-245-08-036-001	BY424508036001	H92970	4-245-08-036-002
RTBA for SU84-2	129016	4-245-08-048-001	BY424508048001	H92580	4-245-08-048-002
RTBA for SU85-2	129017	4-245-08-060-001	BY424508060001	H92590	4-245-08-060-002
RTBA for SU86-2	129018	4-245-08-072-001	BY424508072001	H92600	4-245-08-072-002
RTBA for SU87-2	129019	4-245-08-084-001	BY424508084001	H92610	4-245-08-084-002
RTBA for SU88-2	129020	4-245-08-096-001	BY424508096001	H92620	4-245-08-096-002
RTBA for SU89-2	129021	4-245-08-108-001	BY424508108001	H92560	4-245-08-108-002
RTBA for SU82-4	129014	4-245-08-024-001	BY424508024001	H92565	4-245-08-024-002
RTBA for SU83-4	129015	4-245-08-036-001	BY424508036001	H92970	4-245-08-036-002
RTBA for SU84-4	129016	4-245-08-048-001	BY424508048001	H92580	4-245-08-048-002
RTBA for SU85-4	129017	4-245-08-060-001	BY424508060001	H92590	4-245-08-060-002
RTBA for SU86-4	129018	4-245-08-072-001	BY424508072001	H92600	4-245-08-072-002
RTBA for SU87-4	129019	4-245-08-084-001	BY424508084001	H92610	4-245-08-084-002
RTBA for SU88-4	129020	4-245-08-096-001	BY424508096001	H92620	4-245-08-096-002
RTBA for SU89-4	129021	4-245-08-108-001	BY424508108001	H92560	4-245-08-108-002
RTBA for SU82-6	N/A	4-245-08-024-003	BY424508024003		
RTBA for SU83-6	N/A	4-245-08-036-004	BY424508036004		
RTBA for SU84-6	N/A	4-245-08-048-003	BY424508048003		
RTBA for SU85-6	N/A	4-245-08-060-003	BY424508060003		
RTBA for SU86-6	N/A	4-245-08-072-004	BY424508072004		
RTBA for SU87-6	N/A	4-245-08-084-003	BY424508084003		
RTBA for SU88-6	N/A	4-245-08-096-003	BY424508096003		
RTBA for SU89-6	N/A	4-245-08-108-003	BY424508108003		

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
 *There is no new "Hard" part number assigned.

10" SU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU102-2	125680	5-260-10-024-001	BY526010024001	125744	5-261-10-024-001	125712	5-261-10-024-004
SU103-2	125681	5-260-10-036-001	BY526010036001	125745	5-261-10-036-001	125713	5-261-10-036-004
SU104-2	125682	5-260-10-048-001	BY526010048001	125746	5-261-10-048-001	125714	5-261-10-048-004
SU105-2	125683	5-260-10-060-001	BY526010060001	125747	5-261-10-060-001	125715	5-261-10-060-004
SU106-2	125684	5-260-10-072-001	BY526010072001	125748	5-261-10-072-001	125716	5-261-10-072-004
SU107-2	125685	5-260-10-084-001	BY526010084001	125749	5-261-10-084-001	125717	5-261-10-084-004
SU108-2	125686	5-260-10-096-001	BY526010096001	125750	5-261-10-096-001	125718	5-261-10-096-004
SU109-2	125687	5-260-10-108-001	BY526010108001	125751	5-261-10-108-001	125719	5-261-10-108-004
SU1010-2	125688	5-260-10-120-001	BY526010120001	125752	5-261-10-120-001	125720	5-261-10-120-004
SU102-4	125809	5-260-10-024-002	BY526010024002	125873	5-261-10-024-002	125841	5-261-10-024-005
SU103-4	125810	5-260-10-036-002	BY526010036002	125874	5-261-10-036-002	125842	5-261-10-036-005
SU104-4	125811	5-260-10-048-002	BY526010048002	125875	5-261-10-048-002	125843	5-261-10-048-005
SU105-4	125812	5-260-10-060-002	BY526010060002	125876	5-261-10-060-002	125844	5-261-10-060-005
SU106-4	125813	5-260-10-072-002	BY526010072002	125877	5-261-10-072-002	125845	5-261-10-072-005
SU107-4	125814	5-260-10-084-002	BY526010084002	125878	5-261-10-084-002	125846	5-261-10-084-005
SU108-4	125815	5-260-10-096-002	BY526010096002	125879	5-261-10-096-002	125847	5-261-10-096-005
SU109-4	125816	5-260-10-108-002	BY526010108002	125880	5-261-10-108-002	125848	5-261-10-108-005
SU1010-4	125817	5-260-10-120-002	BY526010120002	125881	5-261-10-120-002	125849	5-261-10-120-005
SU102-6	N/A	5-260-10-024-003	BY526010024003	N/A	5-261-10-024-003		
SU103-6	N/A	5-260-10-036-003	BY526010036003	N/A	5-261-10-036-003		
SU104-6	N/A	5-260-10-048-003	BY526010048003	N/A	5-261-10-048-003		
SU105-6	N/A	5-260-10-060-003	BY526010060003	N/A	5-261-10-060-003		
SU106-6	N/A	5-260-10-072-003	BY526010072003	N/A	5-261-10-072-003		
SU107-6	N/A	5-260-10-084-003	BY526010084003	N/A	5-261-10-084-003		
SU108-6	N/A	5-260-10-096-003	BY526010096003	N/A	5-261-10-096-003		
SU109-6	N/A	5-260-10-108-003	BY526010108003	N/A	5-261-10-108-003		
SU1010-6	N/A	5-260-10-120-003	BY526010120003	N/A	5-261-10-120-003		

10" SU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for SU102-2	129022	4-245-10-024-001	BY424510024001	H91675	4-245-10-024-003
RTBA for SU103-2	129023	4-245-10-036-001	BY424510036001	H92635	4-245-10-036-003
RTBA for SU104-2	129024	4-245-10-048-001	BY424510048001	H92655	4-245-10-048-003
RTBA for SU105-2	129025	4-245-10-060-001	BY424510060001	H92675	4-245-10-060-003
RTBA for SU106-2	129026	4-245-10-072-001	BY424510072001	H92695	4-245-10-072-003
RTBA for SU107-2	129027	4-245-10-084-001	BY424510084001	H92715	4-245-10-084-003
RTBA for SU108-2	129028	4-245-10-096-001	BY424510096001	H92735	4-245-10-096-003
RTBA for SU109-2	129029	4-245-10-108-001	BY424510108001	H92750	4-245-10-108-003
RTBA for SU1010-2	129030	4-245-10-120-001	BY424510120001	H92765	4-245-10-120-003
RTBA for SU102-4	129044	4-245-10-024-002	BY424510024002	H92630	4-245-10-024-004
RTBA for SU103-4	129045	4-245-10-036-002	BY424510036002	H92640	4-245-10-036-004
RTBA for SU104-4	129046	4-245-10-048-002	BY424510048002	H92660	4-245-10-048-004
RTBA for SU105-4	129047	4-245-10-060-002	BY424510060002	H92680	4-245-10-060-004
RTBA for SU106-4	129048	4-245-10-072-002	BY424510072002	H92700	4-245-10-072-004
RTBA for SU107-4	129049	4-245-10-084-002	BY424510084002	H92720	4-245-10-084-004
RTBA for SU108-4	129050	4-245-10-096-002	BY424510096002	H92740	4-245-10-096-004
RTBA for SU109-4	H92145	4-245-10-108-002	BY424510108002	H92753	4-245-10-108-004
RTBA for SU1010-4	H92155	4-245-10-120-002	BY424510120002	H92770	4-245-10-120-004
RTBA for SU102-6	N/A	4-245-10-024-005	BY424510024005		
RTBA for SU103-6	N/A	4-245-10-036-005	BY424510036005		
RTBA for SU104-6	N/A	4-245-10-048-005	BY424510048005		
RTBA for SU105-6	N/A	4-245-10-060-005	BY424510060005		
RTBA for SU106-6	N/A	4-245-10-072-005	BY424510072005		
RTBA for SU107-6	N/A	4-245-10-084-005	BY424510084005		
RTBA for SU108-6	N/A	4-245-10-096-005	BY424510096005		
RTBA for SU109-6	N/A	4-245-10-108-005	BY424510108005		
RTBA for SU1010-6	N/A	4-245-10-120-005	BY424510120005		

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
 *There is no new "Hard" part number assigned.

12" SU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU123-2	125689	5-260-12-036-001	BY526012036001	125753	5-261-12-036-001	125721	5-261-12-036-004
SU124-2	125690	5-260-12-048-001	BY526012048001	125754	5-261-12-048-001	125722	5-261-12-048-004
SU125-2	125691	5-260-12-060-001	BY526012060001	125755	5-261-12-060-001	125723	5-261-12-060-004
SU126-2	125692	5-260-12-072-001	BY526012072001	125756	5-261-12-072-001	125724	5-261-12-072-004
SU127-2	125693	5-260-12-084-001	BY526012084001	125757	5-261-12-084-001	125725	5-261-12-084-004
SU128-2	125694	5-260-12-096-001	BY526012096001	125758	5-261-12-096-001	125726	5-261-12-096-004
SU129-2	125695	5-260-12-108-001	BY526012108001	125759	5-261-12-108-001	125727	5-261-12-108-004
SU1210-2	125696	5-260-12-120-001	BY526012120001	125760	5-261-12-120-001	125728	5-261-12-120-004
SU123-4	125818	5-260-12-036-002	BY526012036002	125882	5-261-12-036-002	125850	5-261-12-036-005
SU124-4	125819	5-260-12-048-002	BY526012048002	125883	5-261-12-048-002	125851	5-261-12-048-005
SU125-4	125820	5-260-12-060-002	BY526012060002	125884	5-261-12-060-002	125852	5-261-12-060-005
SU126-4	125821	5-260-12-072-002	BY526012072002	125885	5-261-12-072-002	125853	5-261-12-072-005
SU127-4	125822	5-260-12-084-002	BY526012084002	125886	5-261-12-084-002	125854	5-261-12-084-005
SU128-4	125823	5-260-12-096-002	BY526012096002	125887	5-261-12-096-002	125855	5-261-12-096-005
SU129-4	125824	5-260-12-108-002	BY526012108002	125888	5-261-12-108-002	125856	5-261-12-108-005
SU1210-4	125825	5-260-12-120-002	BY526012120002	125889	5-261-12-120-002	125857	5-261-12-120-005
SU123-6	N/A	5-260-12-036-003	BY526012036003	N/A	5-261-12-036-003		
SU124-6	N/A	5-260-12-048-003	BY526012048003	N/A	5-261-12-048-003		
SU125-6	N/A	5-260-12-060-003	BY526012060003	N/A	5-261-12-060-003		
SU126-6	N/A	5-260-12-072-003	BY526012072003	N/A	5-261-12-072-003		
SU127-6	N/A	5-260-12-084-003	BY526012084003	N/A	5-261-12-084-003		
SU128-6	N/A	5-260-12-096-003	BY526012096003	N/A	5-261-12-096-003		
SU129-6	N/A	5-260-12-108-003	BY526012108003	N/A	5-261-12-108-003		
SU1210-6	N/A	5-260-12-120-003	BY526012120003	N/A	5-261-12-120-003		

12" SU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for SU123-2	129031	4-245-12-036-001	BY424512036001	H92775	4-245-12-036-003
RTBA for SU124-2	129032	4-245-12-048-001	BY424512048001	H92795	4-245-12-048-003
RTBA for SU125-2	129033	4-245-12-060-001	BY424512060001	H92815	4-245-12-060-003
RTBA for SU126-2	129034	4-245-12-072-001	BY424512072001	H92835	4-245-12-072-003
RTBA for SU127-2	129035	4-245-12-084-001	BY424512084001	H92855	4-245-12-084-003
RTBA for SU128-2	129036	4-245-12-096-001	BY424512096001	H92875	4-245-12-096-003
RTBA for SU129-2	H92210	4-245-12-108-001	BY424512108001	H92895	4-245-12-108-003
RTBA for SU1210-2	H92220	4-245-12-120-001	BY424512120001	H92905	4-245-12-120-003
RTBA for SU123-4	129053	4-245-12-036-002	BY424512036002	H92780	4-245-12-036-004
RTBA for SU124-4	129054	4-245-12-048-002	BY424512048002	H92800	4-245-12-048-004
RTBA for SU125-4	129055	4-245-12-060-002	BY424512060002	H92820	4-245-12-060-004
RTBA for SU126-4	129056	4-245-12-072-002	BY424512072002	H92840	4-245-12-072-004
RTBA for SU127-4	129057	4-245-12-084-002	BY424512084002	H92860	4-245-12-084-004
RTBA for SU128-4	129058	4-245-12-096-002	BY424512096002	H92880	4-245-12-096-004
RTBA for SU129-4	H92215	4-245-12-108-002	BY424512108002	H92900	4-245-12-108-004
RTBA for SU1210-4	H92225	4-245-12-120-002	BY424512120002	H92910	4-245-12-120-004
RTBA for SU123-6	N/A	4-245-12-036-005	BY424512036005		
RTBA for SU124-6	N/A	4-245-12-048-005	BY424512048005		
RTBA for SU125-6	N/A	4-245-12-060-005	BY424512060005		
RTBA for SU126-6	N/A	4-245-12-072-005	BY424512072005		
RTBA for SU127-6	N/A	4-245-12-084-005	BY424512084005		
RTBA for SU128-6	N/A	4-245-12-096-005	BY424512096005		
RTBA for SU129-6	N/A	4-245-12-108-005	BY424512108005		
RTBA for SU1210-6	N/A	4-245-12-120-005	BY424512120005		

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
 *There is no new "Hard" part number assigned.

14" SU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU143-2	124101	5-260-14-036-001	BY526014036001	N/A	5-261-14-036-001	N/A	5-261-14-036-004
SU144-2	124102	5-260-14-048-001	BY526014048001	N/A	5-261-14-048-001	N/A	5-261-14-048-004
SU145-2	124103	5-260-14-060-001	BY526014060001	N/A	5-261-14-060-001	N/A	5-261-14-060-004
SU146-2	124104	5-260-14-072-001	BY526014072001	N/A	5-261-14-072-001	N/A	5-261-14-072-004
SU147-2	124105	5-260-14-084-001	BY526014084001	N/A	5-261-14-084-001	N/A	5-261-14-084-004
SU148-2	124106	5-260-14-096-001	BY526014096001	N/A	5-261-14-096-001	N/A	5-261-14-096-004
SU149-2	124107	5-260-14-108-001	BY526014108001	N/A	5-261-14-108-001	N/A	5-261-14-108-004
SU1410-2	124108	5-260-14-120-001	BY526014120001	N/A	5-261-14-120-001	N/A	5-261-14-120-004
SU143-4	124109	5-260-14-036-002	BY526014036002	N/A	5-261-14-036-002	N/A	5-261-14-036-005
SU144-4	124110	5-260-14-048-002	BY526014048002	N/A	5-261-14-048-002	N/A	5-261-14-048-005
SU145-4	124111	5-260-14-060-002	BY526014060002	N/A	5-261-14-060-002	N/A	5-261-14-060-005
SU146-4	124112	5-260-14-072-002	BY526014072002	N/A	5-261-14-072-002	N/A	5-261-14-072-005
SU147-4	124113	5-260-14-084-002	BY526014084002	N/A	5-261-14-084-002	N/A	5-261-14-084-005
SU148-4	124114	5-260-14-096-002	BY526014096002	N/A	5-261-14-096-002	N/A	5-261-14-096-005
SU149-4	124115	5-260-14-108-002	BY526014108002	N/A	5-261-14-108-002	N/A	5-261-14-108-005
SU1410-4	124116	5-260-14-120-002	BY526014120002	N/A	5-261-14-120-002	N/A	5-261-14-120-005

14" SU Replacement Tube Bundle (POST-1977 Design)

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes		
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
RTBA for SU143-2	H87701	4-245-14-036-001	BY424514036001
RTBA for SU144-2	H87702	4-245-14-048-001	BY424514048001
RTBA for SU145-2	H87703	4-245-14-060-001	BY424514060001
RTBA for SU146-2	H87704	4-245-14-072-001	BY424514072001
RTBA for SU147-2	H87705	4-245-14-084-001	BY424514084001
RTBA for SU148-2	H87706	4-245-14-096-001	BY424514096001
RTBA for SU149-2	H87707	4-245-14-108-001	BY424514108001
RTBA for SU1410-2	H87708	4-245-14-120-001	BY424514120001
RTBA for SU143-4	H87709	4-245-14-036-002	BY424514036002
RTBA for SU144-4	H87710	4-245-14-048-002	BY424514048002
RTBA for SU145-4	H87711	4-245-14-060-002	BY424514060002
RTBA for SU146-4	H87712	4-245-14-072-002	BY424514072002
RTBA for SU147-4	H87713	4-245-14-084-002	BY424514084002
RTBA for SU148-4	H87714	4-245-14-096-002	BY424514096002
RTBA for SU149-4	H87715	4-245-14-108-002	BY424514108002
RTBA for SU1410-4	H87716	4-245-14-120-002	BY424514120002

NOTE: (1) A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

(2) See Page 39 for Replacement Tube Bundle part numbers for Obsolete Pre-1977 "New Style" "SU" Heat Exchangers.

*There is no new "Hard" part number assigned.

16" SU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU163-2	124117	5-260-16-036-001	BY526016036001	N/A	5-261-16-036-001	N/A	5-261-16-036-004
SU164-2	124118	5-260-16-048-001	BY526016048001	N/A	5-261-16-048-001	N/A	5-261-16-048-004
SU165-2	124119	5-260-16-060-001	BY526016060001	N/A	5-261-16-060-001	N/A	5-261-16-060-004
SU166-2	124120	5-260-16-072-001	BY526016072001	N/A	5-261-16-072-001	N/A	5-261-16-072-004
SU167-2	124121	5-260-16-084-001	BY526016084001	N/A	5-261-16-084-001	N/A	5-261-16-084-004
SU168-2	124122	5-260-16-096-001	BY526016096001	N/A	5-261-16-096-001	N/A	5-261-16-096-004
SU169-2	124123	5-260-16-108-001	BY526016108001	N/A	5-261-16-108-001	N/A	5-261-16-108-004
SU1610-2	124124	5-260-16-120-001	BY526016120001	N/A	5-261-16-120-001	N/A	5-261-16-120-004
SU163-4	124125	5-260-16-036-002	BY526016036002	N/A	5-261-16-036-002	N/A	5-261-16-036-005
SU164-4	124126	5-260-16-048-002	BY526016048002	N/A	5-261-16-048-002	N/A	5-261-16-048-005
SU165-4	124127	5-260-16-060-002	BY526016060002	N/A	5-261-16-060-002	N/A	5-261-16-060-005
SU166-4	124128	5-260-16-072-002	BY526016072002	N/A	5-261-16-072-002	N/A	5-261-16-072-005
SU167-4	124129	5-260-16-084-002	BY526016084002	N/A	5-261-16-084-002	N/A	5-261-16-084-005
SU168-4	124130	5-260-16-096-002	BY526016096002	N/A	5-261-16-096-002	N/A	5-261-16-096-005
SU169-4	124131	5-260-16-108-002	BY526016108002	N/A	5-261-16-108-002	N/A	5-261-16-108-005
SU1610-4	124132	5-260-16-120-002	BY526016120002	N/A	5-261-16-120-002	N/A	5-261-16-120-005

16" SU Replacement Tube Bundle (Post-1977 Design)

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes		
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
RTBA for SU163-2	H87717	4-245-16-036-001	BY424516036001
RTBA for SU164-2	H87718	4-245-16-048-001	BY424516048001
RTBA for SU165-2	H87719	4-245-16-060-001	BY424516060001
RTBA for SU166-2	H87720	4-245-16-072-001	BY424516072001
RTBA for SU167-2	H87721	4-245-16-084-001	BY424516084001
RTBA for SU168-2	H87722	4-245-16-096-001	BY424516096001
RTBA for SU169-2	H87723	4-245-16-108-001	BY424516108001
RTBA for SU1610-2	H87724	4-245-16-120-001	BY424516120001
RTBA for SU163-4	H87725	4-245-16-036-002	BY424516036002
RTBA for SU164-4	H87726	4-245-16-048-002	BY424516048002
RTBA for SU165-4	H87727	4-245-16-060-002	BY424516060002
RTBA for SU166-4	H87728	4-245-16-072-002	BY424516072002
RTBA for SU167-4	H87729	4-245-16-084-002	BY424516084002
RTBA for SU168-4	H87730	4-245-16-096-002	BY424516096002
RTBA for SU169-4	H87731	4-245-16-108-002	BY424516108002
RTBA for SU1610-4	H87732	4-245-16-120-002	BY424516120002

NOTE: (1) A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

(2) See Page 39 for Replacement Tube Bundle part numbers for Obsolete Pre-1977 "New Style" "SU" Heat Exchangers.

*There is no new "Hard" part number assigned.

18" SU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU183-2	124133	5-260-18-036-001	BY526018036001	N/A	5-261-18-036-001	N/A	5-261-18-036-004
SU184-2	124134	5-260-18-048-001	BY526018048001	N/A	5-261-18-048-001	N/A	5-261-18-048-004
SU185-2	124135	5-260-18-060-001	BY526018060001	N/A	5-261-18-060-001	N/A	5-261-18-060-004
SU186-2	124136	5-260-18-072-001	BY526018072001	N/A	5-261-18-072-001	N/A	5-261-18-072-004
SU187-2	124137	5-260-18-084-001	BY526018084001	N/A	5-261-18-084-001	N/A	5-261-18-084-004
SU188-2	124138	5-260-18-096-001	BY526018096001	N/A	5-261-18-096-001	N/A	5-261-18-096-004
SU189-2	124139	5-260-18-108-001	BY526018108001	N/A	5-261-18-108-001	N/A	5-261-18-108-004
SU1810-2	124140	5-260-18-120-001	BY526018120001	N/A	5-261-18-120-001	N/A	5-261-18-120-004
SU183-4	124141	5-260-18-036-002	BY526018036002	N/A	5-261-18-036-002	N/A	5-261-18-036-005
SU184-4	124142	5-260-18-048-002	BY526018048002	N/A	5-261-18-048-002	N/A	5-261-18-048-005
SU185-4	124143	5-260-18-060-002	BY526018060002	N/A	5-261-18-060-002	N/A	5-261-18-060-005
SU186-4	124144	5-260-18-072-002	BY526018072002	N/A	5-261-18-072-002	N/A	5-261-18-072-005
SU187-4	124145	5-260-18-084-002	BY526018084002	N/A	5-261-18-084-002	N/A	5-261-18-084-005
SU188-4	124146	5-260-18-096-002	BY526018096002	N/A	5-261-18-096-002	N/A	5-261-18-096-005
SU189-4	124147	5-260-18-108-002	BY526018108002	N/A	5-261-18-108-002	N/A	5-261-18-108-005
SU1810-4	124148	5-260-18-120-002	BY526018120002	N/A	5-261-18-120-002	N/A	5-261-18-120-005

18" SU Replacement Tube Bundle (Post-1977 Design)

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes		
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
RTBA for SU183-2	H87733	4-245-18-036-001	BY424518036001
RTBA for SU184-2	H87734	4-245-18-048-001	BY424518048001
RTBA for SU185-2	H87735	4-245-18-060-001	BY424518060001
RTBA for SU186-2	H87736	4-245-18-072-001	BY424518072001
RTBA for SU187-2	H87737	4-245-18-084-001	BY424518084001
RTBA for SU188-2	H87738	4-245-18-096-001	BY424518096001
RTBA for SU189-2	H87739	4-245-18-108-001	BY424518108001
RTBA for SU1810-2	H87740	4-245-18-120-001	BY424518120001
RTBA for SU183-4	H87733	4-245-18-036-001	BY424518036001
RTBA for SU184-4	H87734	4-245-18-048-001	BY424518048001
RTBA for SU185-4	H87735	4-245-18-060-001	BY424518060001
RTBA for SU186-4	H87736	4-245-18-072-001	BY424518072001
RTBA for SU187-4	H87737	4-245-18-084-001	BY424518084001
RTBA for SU188-4	H87738	4-245-18-096-001	BY424518096001
RTBA for SU189-4	H87739	4-245-18-108-001	BY424518108001
RTBA for SU1810-4	H87740	4-245-18-120-001	BY424518120001

NOTE: (1) A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

(2) See Page 39 for Replacement Tube Bundle part numbers for Obsolete Pre-1977 "New Style" "SU" Heat Exchangers.

*There is no new "Hard" part number assigned.

20" SU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
SU203-2	124149	5-260-20-036-001	BY526020036001	N/A	5-261-20-036-001	N/A	5-261-20-036-004
SU204-2	124150	5-260-20-048-001	BY526020048001	N/A	5-261-20-048-001	N/A	5-261-20-048-004
SU205-2	124151	5-260-20-060-001	BY526020060001	N/A	5-261-20-060-001	N/A	5-261-20-060-004
SU206-2	124152	5-260-20-072-001	BY526020072001	N/A	5-261-20-072-001	N/A	5-261-20-072-004
SU207-2	124153	5-260-20-084-001	BY526020084001	N/A	5-261-20-084-001	N/A	5-261-20-084-004
SU208-2	124154	5-260-20-096-001	BY526020096001	N/A	5-261-20-096-001	N/A	5-261-20-096-004
SU209-2	124155	5-260-20-108-001	BY526020108001	N/A	5-261-20-108-001	N/A	5-261-20-108-004
SU2010-2	124156	5-260-20-120-001	BY526020120001	N/A	5-261-20-120-001	N/A	5-261-20-120-004
SU203-4	124157	5-260-20-036-002	BY526020036002	N/A	5-261-20-036-002	N/A	5-261-20-036-005
SU204-4	124158	5-260-20-048-002	BY526020048002	N/A	5-261-20-048-002	N/A	5-261-20-048-005
SU205-4	124159	5-260-20-060-002	BY526020060002	N/A	5-261-20-060-002	N/A	5-261-20-060-005
SU206-4	124160	5-260-20-072-002	BY526020072002	N/A	5-261-20-072-002	N/A	5-261-20-072-005
SU207-4	124161	5-260-20-084-002	BY526020084002	N/A	5-261-20-084-002	N/A	5-261-20-084-005
SU208-4	124162	5-260-20-096-002	BY526020096002	N/A	5-261-20-096-002	N/A	5-261-20-096-005
SU209-4	124163	5-260-20-108-002	BY526020108002	N/A	5-261-20-108-002	N/A	5-261-20-108-005
SU2010-4	124164	5-260-20-120-002	BY526020120002	N/A	5-261-20-120-002	N/A	5-261-20-120-005

20" SU Replacement Tube Bundle (Post-1977 Design)

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes		
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
RTBA for SU203-2	H87741	4-245-20-036-001	BY424520036001
RTBA for SU204-2	H87742	4-245-20-048-001	BY424520048001
RTBA for SU205-2	H87743	4-245-20-060-001	BY424520060001
RTBA for SU206-2	H87744	4-245-20-072-001	BY424520072001
RTBA for SU207-2	H87745	4-245-20-084-001	BY424520084001
RTBA for SU208-2	H87746	4-245-20-096-001	BY424520096001
RTBA for SU209-2	H87747	4-245-20-108-001	BY424520108001
RTBA for SU2010-2	H87748	4-245-20-120-001	BY424520120001
RTBA for SU203-4	H87749	4-245-20-036-002	BY424520036002
RTBA for SU204-4	H87750	4-245-20-048-002	BY424520048002
RTBA for SU205-4	H87751	4-245-20-060-002	BY424520060002
RTBA for SU206-4	H87752	4-245-20-072-002	BY424520072002
RTBA for SU207-4	H87753	4-245-20-084-002	BY424520084002
RTBA for SU208-4	H87754	4-245-20-096-002	BY424520096002
RTBA for SU209-4	H87755	4-245-20-108-002	BY424520108002
RTBA for SU2010-4	H87756	4-245-20-120-002	BY424520120002

NOTE: (1) A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

(2) See Page 39 for Replacement Tube Bundle part numbers for Obsolete Pre-1977 "New Style" "SU" Heat Exchangers.

*There is no new "Hard" part number assigned.

4" WU Complete Heat Exchanger (with new 9/97 cast head connections)

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
WU43-24	126500	5-265-04-036-001	BY526504036001	126510	5-266-04-036-001	126520	5-266-04-036-004
WU44-24	126501	5-265-04-048-001	BY526504048001	126511	5-266-04-048-001	126521	5-266-04-048-004
WU45-24	126502	5-265-04-060-001	BY526504060001	126512	5-266-04-060-001	126522	5-266-04-060-004
WU46-24	126503	5-265-04-072-001	BY526504072001	126513	5-266-04-072-001	126523	5-266-04-072-004
WU47-24	126504	5-265-04-084-001	BY526504084001	126514	5-266-04-084-001	126524	5-266-04-084-004
WU43-44	126505	5-265-04-036-002	BY526504036002	126515	5-266-04-036-002	126525	5-266-04-036-005
WU44-44	126506	5-265-04-048-002	BY526504048002	126516	5-266-04-048-002	126526	5-266-04-048-005
WU45-44	126507	5-265-04-060-002	BY526504060002	126517	5-266-04-060-002	126527	5-266-04-060-005
WU46-44	126508	5-265-04-072-002	BY526504072002	126518	5-266-04-072-002	126528	5-266-04-072-005
WU47-44	126509	5-265-04-084-002	BY526504084002	126519	5-266-04-084-002	126529	5-266-04-084-005

4" WU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for WU43-24	129321	4-247-04-036-001	BY424704036001	H86195	4-247-04-036-002
RTBA for WU44-24	H86191	4-247-04-048-001	BY424704048001	H86196	4-247-04-048-002
RTBA for WU45-24	H86192	4-247-04-060-001	BY424704060001	H86197	4-247-04-060-002
RTBA for WU46-24	H86193	4-247-04-072-001	BY424704072001	H86198	4-247-04-072-002
RTBA for WU47-24	H86194	4-247-04-084-001	BY424704084001	H86199	4-247-04-084-002
RTBA for WU43-44	129321	4-247-04-036-001	BY424704036001	H86195	4-247-04-036-002
RTBA for WU44-44	H86191	4-247-04-048-001	BY424704048001	H86196	4-247-04-048-002
RTBA for WU45-44	H86192	4-247-04-060-001	BY424704060001	H86197	4-247-04-060-002
RTBA for WU46-44	H86193	4-247-04-072-001	BY424704072001	H86198	4-247-04-072-002
RTBA for WU47-44	H86194	4-247-04-084-001	BY424704084001	H86199	4-247-04-084-002

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
*There is no new "Hard" part number assigned. Cast head connections are the new size.

6" WU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
WU63-23	126530	5-265-06-036-001	BY526506036001	126542	5-266-06-036-001	126554	5-266-06-036-004
WU64-23	126531	5-265-06-048-001	BY526506048001	126543	5-266-06-048-001	126555	5-266-06-048-004
WU65-23	126532	5-265-06-060-001	BY526506060001	126544	5-266-06-060-001	126556	5-266-06-060-004
WU66-23	126533	5-265-06-072-001	BY526506072001	126545	5-266-06-072-001	126557	5-266-06-072-004
WU67-23	126534	5-265-06-084-001	BY526506084001	126546	5-266-06-084-001	126558	5-266-06-084-004
WU68-23	126535	5-265-06-096-001	BY526506096001	126547	5-266-06-096-001	126559	5-266-06-096-004
WU63-43	126536	5-265-06-036-002	BY526506036002	126548	5-266-06-036-002	126560	5-266-06-036-005
WU64-43	126537	5-265-06-048-002	BY526506048002	126549	5-266-06-048-002	126561	5-266-06-048-005
WU65-43	126538	5-265-06-060-002	BY526506060002	126550	5-266-06-060-002	126562	5-266-06-060-005
WU66-43	126539	5-265-06-072-002	BY526506072002	126551	5-266-06-072-002	126563	5-266-06-072-005
WU67-43	126540	5-265-06-084-002	BY526506084002	126552	5-266-06-084-002	126564	5-266-06-084-005
WU68-43	126541	5-265-06-096-002	BY526506096002	126553	5-266-06-096-002	126565	5-266-06-096-005
WU63-63	N/A	5-265-06-036-003	BY526506036003	N/A	5-266-06-036-003		
WU64-63	N/A	5-265-06-048-003	BY526506048003	N/A	5-266-06-048-003		
WU65-63	N/A	5-265-06-060-003	BY526506060003	N/A	5-266-06-060-003		
WU66-63	N/A	5-265-06-072-003	BY526506072003	N/A	5-266-06-072-003		
WU67-63	N/A	5-265-06-084-003	BY526506084003	N/A	5-266-06-084-003		
WU68-63	N/A	5-265-06-096-003	BY526506096003	N/A	5-266-06-096-003		

6" WU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for WU63-23	129326	4-247-06-036-001	BY424706036001	H91755	4-247-06-036-002
RTBA for WU64-23	129327	4-247-06-048-001	BY424706048001	H91760	4-247-06-048-002
RTBA for WU65-23	129328	4-247-06-060-001	BY424706060001	H91765	4-247-06-060-002
RTBA for WU66-23	129329	4-247-06-072-001	BY424706072001	H91768	4-247-06-072-002
RTBA for WU67-23	129330	4-247-06-084-001	BY424706084001	H92525	4-247-06-084-002
RTBA for WU68-23	129331	4-247-06-096-001	BY424706096001	H92535	4-247-06-096-002
RTBA for WU63-43	129326	4-247-06-036-001	BY424706036001	H91755	4-247-06-036-002
RTBA for WU64-43	129327	4-247-06-048-001	BY424706048001	H91760	4-247-06-048-002
RTBA for WU65-43	129328	4-247-06-060-001	BY424706060001	H91765	4-247-06-060-002
RTBA for WU66-43	129329	4-247-06-072-001	BY424706072001	H91768	4-247-06-072-002
RTBA for WU67-43	129330	4-247-06-084-001	BY424706084001	H92525	4-247-06-084-002
RTBA for WU68-43	129331	4-247-06-096-001	BY424706096001	H92535	4-247-06-096-002

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
 *There is no new "Hard" part number assigned.

8" WU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
WU84-24	126566	5-265-08-048-001	BY526508048001	126578	5-266-08-048-001	126590	5-266-08-048-004
WU85-24	126567	5-265-08-060-001	BY526508060001	126579	5-266-08-060-001	126591	5-266-08-060-004
WU86-24	126568	5-265-08-072-001	BY526508072001	126580	5-266-08-072-001	126592	5-266-08-072-004
WU87-24	126569	5-265-08-084-001	BY526508084001	126581	5-266-08-084-001	126593	5-266-08-084-004
WU88-24	126570	5-265-08-096-001	BY526508096001	126582	5-266-08-096-001	126594	5-266-08-096-004
WU89-24	126571	5-265-08-108-001	BY526508108001	126583	5-266-08-108-001	126595	5-266-08-108-004
WU84-44	126572	5-265-08-048-002	BY526508048002	126584	5-266-08-048-002	126596	5-266-08-048-005
WU85-44	126573	5-265-08-060-002	BY526508060002	126585	5-266-08-060-002	126597	5-266-08-060-005
WU86-44	126574	5-265-08-072-002	BY526508072002	126586	5-266-08-072-002	126598	5-266-08-072-005
WU87-44	126575	5-265-08-084-002	BY526508084002	126587	5-266-08-084-002	126599	5-266-08-084-005
WU88-44	126576	5-265-08-096-002	BY526508096002	126588	5-266-08-096-002	126600	5-266-08-096-005
WU89-44	126577	5-265-08-108-002	BY526508108002	126589	5-266-08-108-002	126601	5-266-08-108-005
WU84-64	N/A	5-265-08-048-003	BY526508048003	N/A	5-266-08-048-003		
WU85-64	N/A	5-265-08-060-003	BY526508060003	N/A	5-266-08-060-003		
WU86-64	N/A	5-265-08-072-003	BY526508072003	N/A	5-266-08-072-003		
WU87-64	N/A	5-265-08-084-003	BY526508084003	N/A	5-266-08-084-003		
WU88-64	N/A	5-265-08-096-003	BY526508096003	N/A	5-266-08-096-003		
WU89-64	N/A	5-265-08-108-003	BY526508108003	N/A	5-266-08-108-003		

8" WU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for WU84-24	129332	4-247-08-048-001	BY424708048001	H92575	4-247-08-048-002
RTBA for WU85-24	129333	4-247-08-060-001	BY424708060001	H92585	4-247-08-060-002
RTBA for WU86-24	129334	4-247-08-072-001	BY424708072001	H92595	4-247-08-072-002
RTBA for WU87-24	129335	4-247-08-084-001	BY424708084001	H92605	4-247-08-084-002
RTBA for WU88-24	129336	4-247-08-096-001	BY424708096001	H92615	4-247-08-096-002
RTBA for WU89-24	H91955	4-247-08-108-001	BY424708108001	H92625	4-247-08-108-002
RTBA for WU84-44	129332	4-247-08-048-001	BY424708048001	H92575	4-247-08-048-002
RTBA for WU85-44	129333	4-247-08-060-001	BY424708060001	H92585	4-247-08-060-002
RTBA for WU86-44	129334	4-247-08-072-001	BY424708072001	H92595	4-247-08-072-002
RTBA for WU87-44	129335	4-247-08-084-001	BY424708084001	H92605	4-247-08-084-002
RTBA for WU88-44	129336	4-247-08-096-001	BY424708096001	H92615	4-247-08-096-002
RTBA for WU89-44	H91955	4-247-08-108-001	BY424708108001	H92555	4-247-08-108-002

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
 *There is no new "Hard" part number assigned.

10" WU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
WU104-25	126602	5-265-10-048-001	BY526510048001	126616	5-266-10-048-001	126630	5-266-10-048-004
WU105-25	126603	5-265-10-060-001	BY526510060001	126617	5-266-10-060-001	126631	5-266-10-060-004
WU106-25	126604	5-265-10-072-001	BY526510072001	126618	5-266-10-072-001	126632	5-266-10-072-004
WU107-25	126605	5-265-10-084-001	BY526510084001	126619	5-266-10-084-001	126633	5-266-10-084-004
WU108-25	126606	5-265-10-096-001	BY526510096001	126620	5-266-10-096-001	126634	5-266-10-096-004
WU109-25	126607	5-265-10-108-001	BY526510108001	126621	5-266-10-108-001	126635	5-266-10-108-004
WU1010-25	126608	5-265-10-120-001	BY526510120001	126622	5-266-10-120-001	126636	5-266-10-120-004
WU104-45	126609	5-265-10-048-002	BY526510048002	126623	5-266-10-048-002	126637	5-266-10-048-005
WU105-45	126610	5-265-10-060-002	BY526510060002	126624	5-266-10-060-002	126638	5-266-10-060-005
WU106-45	126611	5-265-10-072-002	BY526510072002	126625	5-266-10-072-002	126639	5-266-10-072-005
WU107-45	126612	5-265-10-084-002	BY526510084002	126626	5-266-10-084-002	126640	5-266-10-084-005
WU108-45	126613	5-265-10-096-002	BY526510096002	126627	5-266-10-096-002	126641	5-266-10-096-005
WU109-45	126614	5-265-10-108-002	BY526510108002	126628	5-266-10-108-002	126642	5-266-10-108-005
WU1010-45	126615	5-265-10-120-002	BY526510120002	126629	5-266-10-120-002	126643	5-266-10-120-005
WU104-65	N/A	5-265-10-048-003	BY526510048003	N/A	5-266-10-048-003		
WU105-65	N/A	5-265-10-060-003	BY526510060003	N/A	5-266-10-060-003		
WU106-65	N/A	5-265-10-072-003	BY526510072003	N/A	5-266-10-072-003		
WU107-65	N/A	5-265-10-084-003	BY526510084003	N/A	5-266-10-084-003		
WU108-65	N/A	5-265-10-096-003	BY526510096003	N/A	5-266-10-096-003		
WU109-65	N/A	5-265-10-108-003	BY526510108003	N/A	5-266-10-108-003		
WU1010-65	N/A	5-265-10-120-003	BY526510120003	N/A	5-266-10-120-003		

10" WU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for WU104-25	H92045	4-247-10-048-001	BY424710048001	H92645	4-247-10-048-003
RTBA for WU105-25	H92060	4-247-10-060-001	BY424710060001	H92665	4-247-10-060-003
RTBA for WU106-25	H92080	4-247-10-072-001	BY424710072001	H92685	4-247-10-072-003
RTBA for WU107-25	H92100	4-247-10-084-001	BY424710084001	H92705	4-247-10-084-003
RTBA for WU108-25	H92120	4-247-10-096-001	BY424710096001	H92725	4-247-10-096-003
RTBA for WU109-25	H92160	4-247-10-108-001	BY424710108001	H92743	4-247-10-108-003
RTBA for WU1010-25	H92170	4-247-10-120-001	BY424710120001	H92755	4-247-10-120-003
RTBA for WU104-45	H92047	4-247-10-048-002	BY424710048002	H92650	4-247-10-048-004
RTBA for WU105-45	H92065	4-247-10-060-002	BY424710060002	H92670	4-247-10-060-004
RTBA for WU106-45	H92085	4-247-10-072-002	BY424710072002	H92690	4-247-10-072-004
RTBA for WU107-45	H92105	4-247-10-084-002	BY424710084002	H92710	4-247-10-084-004
RTBA for WU108-45	H92125	4-247-10-096-002	BY424710096002	H92730	4-247-10-096-004
RTBA for WU109-45	H92165	4-247-10-108-002	BY424710108002	H92745	4-247-10-108-004
RTBA for WU1010-45	H92075	4-247-10-120-002	BY424710120002	H92760	4-247-10-120-004

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
 *There is no new "Hard" part number assigned.

12" WU Complete Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
WU124-26	126644	5-265-12-048-001	BY526512048001	126656	5-266-12-048-001	126668	5-266-12-048-004
WU125-26	126645	5-265-12-060-001	BY526512060001	126657	5-266-12-060-001	126669	5-266-12-060-004
WU126-26	126646	5-265-12-072-001	BY526512072001	126658	5-266-12-072-001	126670	5-266-12-072-004
WU127-26	126647	5-265-12-084-001	BY526512084001	126659	5-266-12-084-001	126671	5-266-12-084-004
WU128-26	126648	5-265-12-096-001	BY526512096001	126660	5-266-12-096-001	126672	5-266-12-096-004
WU129-26	126649	5-265-12-108-001	BY526512108001	126661	5-266-12-108-001	126673	5-266-12-108-004
WU124-46	126650	5-265-12-048-002	BY526512048002	126662	5-266-12-048-002	126674	5-266-12-048-005
WU125-46	126651	5-265-12-060-002	BY526512060002	126663	5-266-12-060-002	126675	5-266-12-060-005
WU126-46	126652	5-265-12-072-002	BY526512072002	126664	5-266-12-072-002	126676	5-266-12-072-005
WU127-46	126653	5-265-12-084-002	BY526512084002	126665	5-266-12-084-002	126677	5-266-12-084-005
WU128-46	126654	5-265-12-096-002	BY526512096002	126666	5-266-12-096-002	126678	5-266-12-096-005
WU129-46	126655	5-265-12-108-002	BY526512108002	126667	5-266-12-108-002	126679	5-266-12-108-005
WU124-66	N/A	5-265-12-048-003	BY526512048003	N/A	5-266-12-048-003		
WU125-66	N/A	5-265-12-060-003	BY526512060003	N/A	5-266-12-060-003		
WU126-66	N/A	5-265-12-072-003	BY526512072003	N/A	5-266-12-072-003		
WU127-66	N/A	5-265-12-084-003	BY526512084003	N/A	5-266-12-084-003		
WU128-66	N/A	5-265-12-096-003	BY526512096003	N/A	5-266-12-096-003		
WU129-66	N/A	5-265-12-108-003	BY526512108003	N/A	5-266-12-108-003		

12" WU Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for WU124-26	H86150	4-247-12-048-001	BY424712048001	H86170	4-247-12-048-003
RTBA for WU125-26	H86151	4-247-12-060-001	BY424712060001	H86171	4-247-12-060-003
RTBA for WU126-26	H86152	4-247-12-072-001	BY424712072001	H86172	4-247-12-072-003
RTBA for WU127-26	H86153	4-247-12-084-001	BY424712084001	H86173	4-247-12-084-003
RTBA for WU128-26	H86154	4-247-12-096-001	BY424712096001	H86174	4-247-12-096-003
RTBA for WU129-26	H86155	4-247-12-108-001	BY424712108001	H86175	4-247-12-108-003
RTBA for WU124-46	H86160	4-247-12-048-002	BY424712048002	H86180	4-247-12-048-004
RTBA for WU125-46	H86161	4-247-12-060-002	BY424712060002	H86181	4-247-12-060-004
RTBA for WU126-46	H86162	4-247-12-072-002	BY424712072002	H86182	4-247-12-072-004
RTBA for WU127-46	H86163	4-247-12-084-002	BY424712084002	H86183	4-247-12-084-004
RTBA for WU128-46	H86164	4-247-12-096-002	BY424712096002	H86184	4-247-12-096-004
RTBA for WU129-46	H86165	4-247-12-108-002	BY424712108002	H86185	4-247-12-108-004

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

*There is no new "Hard" part number assigned.

4" TCS Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCS-412	128080	5-270-04-012-001	BY527004012001	128216	5-271-04-012-001	128241	5-271-04-012-002
TCS-418	128081	5-270-04-018-001	BY527004018001	128217	5-271-04-018-001	128242	5-271-04-018-002
TCS-424	128082	5-270-04-024-001	BY527004024001	128218	5-271-04-024-001	128243	5-271-04-024-002
TCS-430	128083	5-270-04-030-001	BY527004030001	128219	5-271-04-030-001	128244	5-271-04-030-002
TCS-436	128085	5-270-04-036-001	BY527004036001	128215	5-271-04-036-001	128245	5-271-04-036-002
TCS-442	128086	5-270-04-042-001	BY527004042001	128220	5-271-04-042-001	128246	5-271-04-042-002
TCS-448	128087	5-270-04-048-001	BY527004048001	128226	5-271-04-048-001	128247	5-271-04-048-002
TCS-454	128088	5-270-04-054-001	BY527004054001	128221	5-271-04-054-001	128248	5-271-04-054-002
TCS-460	128089	5-270-04-060-001	BY527004060001	128222	5-271-04-060-001	128249	5-271-04-060-002
TCS-466	128100	5-270-04-066-001	BY527004066001	128223	5-271-04-066-001	128250	5-271-04-066-002
TCS-472	128101	5-270-04-072-001	BY527004072001	128225	5-271-04-072-001	128251	5-271-04-072-002
TCS-484	128103	5-270-04-084-001	BY527004084001	128224	5-271-04-084-001	128252	5-271-04-084-002
TCS-496	128104	5-270-04-096-001	BY527004096001	128227	5-271-04-096-001	128253	5-271-04-096-002

4" TCW Heat Exchanger (with new 9/97 cast head connections)

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCW-412	128027	5-275-04-012-001	BY527504012001	128228	5-276-04-012-001	128254	5-276-04-012-002
TCW-418	128028	5-275-04-018-001	BY527504018001	128229	5-276-04-018-001	128255	5-276-04-018-002
TCW-424	128029	5-275-04-024-001	BY527504024001	128230	5-276-04-024-001	128256	5-276-04-024-002
TCW-430	128030	5-275-04-030-001	BY527504030001	128231	5-276-04-030-001	128257	5-276-04-030-002
TCW-436	128032	5-275-04-036-001	BY527504036001	128232	5-276-04-036-001	128258	5-276-04-036-002
TCW-442	128033	5-275-04-042-001	BY527504042001	128233	5-276-04-042-001	128259	5-276-04-042-002
TCW-448	128034	5-275-04-048-001	BY527504048001	128234	5-276-04-048-001	128260	5-276-04-048-002
TCW-454	128035	5-275-04-054-001	BY527504054001	128235	5-276-04-054-001	128261	5-276-04-054-002
TCW-460	128036	5-275-04-060-001	BY527504060001	128236	5-276-04-060-001	128262	5-276-04-060-002
TCW-466	128037	5-275-04-066-001	BY527504066001	128237	5-276-04-066-001	128263	5-276-04-066-002
TCW-472	128038	5-275-04-072-001	BY527504072001	128238	5-276-04-072-001	128264	5-276-04-072-002
TCW-484	128039	5-275-04-084-001	BY527504084001	128239	5-276-04-084-001	128265	5-276-04-084-002
TCW-496	128040	5-275-04-096-001	BY527504096001	128240	5-276-04-096-001	128266	5-276-04-096-002

4" TCS & TCW Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for TC-412	H91365	4-245-04-012-011	BY424504012011	H91275	4-245-04-012-012
RTBA for TC-418	H91370	4-245-04-018-011	BY424504018011	H91280	4-245-04-018-012
RTBA for TC-424	129405	4-245-04-024-001	BY424504024001	H91285	4-245-04-024-002
RTBA for TC-430	H91380	4-245-04-030-011	BY424504030011	H91290	4-245-04-030-012
RTBA for TC-436	129408	4-245-04-036-011	BY424504036011	H91295	4-245-04-036-012
RTBA for TC-442	H91390	4-245-04-042-011	BY424504042011	H91300	4-245-04-042-012
RTBA for TC-448	129410	4-245-04-048-011	BY424504048011	H91305	4-245-04-048-012
RTBA for TC-454	H91410	4-245-04-054-011	BY424504054011	H91310	4-245-04-054-012
RTBA for TC-460	129412	4-245-04-060-011	BY424504060011	H91315	4-245-04-060-012
RTBA for TC-466	129413	4-245-04-066-011	BY424504066011	H91320	4-245-04-066-012
RTBA for TC-472	129414	4-245-04-072-011	BY424504072011	H91325	4-245-04-072-012
RTBA for TC-484	H91430	4-245-04-084-011	BY424504084011	H91330	4-245-04-084-012
RTBA for TC-496	H91435	4-245-04-096-011	BY424504096011	H91335	4-245-04-096-012

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

*There is no new "Hard" part number assigned.

6" TCS Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCS-612	128001	5-270-06-012-001	BY527006012001	128501	5-271-06-012-001	128290	5-271-06-012-002
TCS-618	128002	5-270-06-018-001	BY527006018001	128267	5-271-06-018-001	128291	5-271-06-018-002
TCS-624	128003	5-270-06-024-001	BY527006024001	128268	5-271-06-024-001	128292	5-271-06-024-002
TCS-630	128004	5-270-06-030-001	BY527006030001	128269	5-271-06-030-001	128293	5-271-06-030-002
TCS-636	128005	5-270-06-036-001	BY527006036001	128270	5-271-06-036-001	128294	5-271-06-036-002
TCS-642	128006	5-270-06-042-001	BY527006042001	128271	5-271-06-042-001	128295	5-271-06-042-002
TCS-648	128007	5-270-06-048-001	BY527006048001	128272	5-271-06-048-001	128296	5-271-06-048-002
TCS-654	128008	5-270-06-054-001	BY527006054001	128273	5-271-06-054-001	128297	5-271-06-054-002
TCS-660	128010	5-270-06-060-001	BY527006060001	128274	5-271-06-060-001	128298	5-271-06-060-002
TCS-666	128011	5-270-06-066-001	BY527006066001	128275	5-271-06-066-001	128299	5-271-06-066-002
TCS-672	128012	5-270-06-072-001	BY527006072001	128276	5-271-06-072-001	128300	5-271-06-072-002
TCS-684	128013	5-270-06-084-001	BY527006084001	128502	5-271-06-084-001	128301	5-271-06-084-002
TCS-696	128014	5-270-06-096-001	BY527006096001	128277	5-271-06-096-001	128302	5-271-06-096-002

6" TCW Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCW-612	128041	5-275-06-012-001	BY527506012001	128278	5-276-06-012-001	128303	5-276-06-012-002
TCW-618	128042	5-275-06-018-001	BY527506018001	128279	5-276-06-018-001	128304	5-276-06-018-002
TCW-624	128043	5-275-06-024-001	BY527506024001	128508	5-276-06-024-001	128305	5-276-06-024-002
TCW-630	128044	5-275-06-030-001	BY527506030001	128280	5-276-06-030-001	128306	5-276-06-030-002
TCW-636	128045	5-275-06-036-001	BY527506036001	128281	5-276-06-036-001	128307	5-276-06-036-002
TCW-642	128046	5-275-06-042-001	BY527506042001	128282	5-276-06-042-001	128308	5-276-06-042-002
TCW-648	128047	5-275-06-048-001	BY527506048001	128283	5-276-06-048-001	128309	5-276-06-048-002
TCW-654	128048	5-275-06-054-001	BY527506054001	128284	5-276-06-054-001	128310	5-276-06-054-002
TCW-660	128049	5-275-06-060-001	BY527506060001	128285	5-276-06-060-001	128311	5-276-06-060-002
TCW-666	128050	5-275-06-066-001	BY527506066001	128286	5-276-06-066-001	128312	5-276-06-066-002
TCW-672	128051	5-275-06-072-001	BY527506072001	128287	5-276-06-072-001	128313	5-276-06-072-002
TCW-684	128053	5-275-06-084-001	BY527506084001	128288	5-276-06-084-001	128314	5-276-06-084-002
TCW-696	128054	5-275-06-096-001	BY527506096001	128289	5-276-06-096-001	128315	5-276-06-096-002

6" TCS & TCW Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for TC-612	H92405	4-245-06-012-011	BY424506012011	H92320	4-245-06-012-012
RTBA for TC-618	H92410	4-245-06-018-011	BY424506018011	H92325	4-245-06-018-012
RTBA for TC-624	129423	4-245-06-024-001	BY424506024001	H92350	4-245-06-024-002
RTBA for TC-630	129424	4-245-06-030-011	BY424506030011	H92355	4-245-06-030-012
RTBA for TC-636	129425	4-245-06-036-011	BY424506036011	H92360	4-245-06-036-012
RTBA for TC-642	129426	4-245-06-042-011	BY424506042011	H92365	4-245-06-042-012
RTBA for TC-648	129427	4-245-06-048-011	BY424506048011	H92370	4-245-06-048-012
RTBA for TC-654	129428	4-245-06-054-011	BY424506054011	H92375	4-245-06-054-012
RTBA for TC-660	129429	4-245-06-060-011	BY424506060011	H92380	4-245-06-060-012
RTBA for TC-666	129430	4-245-06-066-011	BY424506066011	H92385	4-245-06-066-012
RTBA for TC-672	129431	4-245-06-072-011	BY424506072011	H92390	4-245-06-072-012
RTBA for TC-684	129433	4-245-06-084-011	BY424506084011	H92395	4-245-06-084-012
RTBA for TC-696	129434	4-245-06-096-011	BY424506096011	H92400	4-245-06-096-012

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

*There is no new "Hard" part number assigned.

8" TCS Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCS-818	128015	5-270-08-018-001	BY527008018001	128316	5-271-08-018-001	128338	5-271-08-018-002
TCS-824	128016	5-270-08-024-001	BY527008024001	128317	5-271-08-024-001	128503	5-271-08-024-002
TCS-830	128017	5-270-08-030-001	BY527008030001	128318	5-271-08-030-001	128339	5-271-08-030-002
TCS-836	128018	5-270-08-036-001	BY527008036001	128319	5-271-08-036-001	128340	5-271-08-036-002
TCS-842	128019	5-270-08-042-001	BY527008042001	128320	5-271-08-042-001	128341	5-271-08-042-002
TCS-848	128020	5-270-08-048-001	BY527008048001	128321	5-271-08-048-001	128342	5-271-08-048-002
TCS-854	128021	5-270-08-054-001	BY527008054001	128322	5-271-08-054-001	128343	5-271-08-054-002
TCS-860	128022	5-270-08-060-001	BY527008060001	128323	5-271-08-060-001	128344	5-271-08-060-002
TCS-866	128023	5-270-08-066-001	BY527008066001	128324	5-271-08-066-001	128345	5-271-08-066-002
TCS-872	128024	5-270-08-072-001	BY527008072001	128325	5-271-08-072-001	128346	5-271-08-072-002
TCS-884	128025	5-270-08-084-001	BY527008084001	128326	5-271-08-084-001	128347	5-271-08-084-002
TCS-896	128026	5-270-08-096-001	BY527008096001	128500	5-271-08-096-001	128348	5-271-08-096-002

8" TCW Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCW-818	128055	5-275-08-018-001	BY527508018001	128327	5-276-08-018-001	128349	5-276-08-018-002
TCW-824	128056	5-275-08-024-001	BY527508024001	128509	5-276-08-024-001	128350	5-276-08-024-002
TCW-830	128057	5-275-08-030-001	BY527508030001	128328	5-276-08-030-001	128351	5-276-08-030-002
TCW-836	128058	5-275-08-036-001	BY527508036001	128329	5-276-08-036-001	128352	5-276-08-036-002
TCW-842	128059	5-275-08-042-001	BY527508042001	128330	5-276-08-042-001	128353	5-276-08-042-002
TCW-848	128060	5-275-08-048-001	BY527508048001	128331	5-276-08-048-001	128354	5-276-08-048-002
TCW-854	128061	5-275-08-054-001	BY527508054001	128332	5-276-08-054-001	128355	5-276-08-054-002
TCW-860	128062	5-275-08-060-001	BY527508060001	128333	5-276-08-060-001	128356	5-276-08-060-002
TCW-866	128063	5-275-08-066-001	BY527508066001	128334	5-276-08-066-001	128357	5-276-08-066-002
TCW-872	128064	5-275-08-072-001	BY527508072001	128335	5-276-08-072-001	128358	5-276-08-072-002
TCW-884	128065	5-275-08-084-001	BY527508084001	128336	5-276-08-084-001	128359	5-276-08-084-002
TCW-896	128066	5-275-08-096-001	BY527508096001	128337	5-276-08-096-001	128360	5-276-08-096-002

8" TCS & TCW Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for TC-818	H91500	4-245-08-018-011	BY424508018011	H91555	4-245-08-018-012
RTBA for TC-824	H91505	4-245-08-024-001	BY424508024001	H91560	4-245-08-024-002
RTBA for TC-830	129437	4-245-08-030-011	BY424508030011	H91565	4-245-08-030-012
RTBA for TC-836	129438	4-245-08-036-011	BY424508036011	H91570	4-245-08-036-012
RTBA for TC-842	129439	4-245-08-042-011	BY424508042011	H91575	4-245-08-042-012
RTBA for TC-848	129440	4-245-08-048-011	BY424508048011	H91580	4-245-08-048-012
RTBA for TC-854	129441	4-245-08-054-011	BY424508054011	H91585	4-245-08-054-012
RTBA for TC-860	129442	4-245-08-060-011	BY424508060011	H91590	4-245-08-060-012
RTBA for TC-866	129443	4-245-08-066-011	BY424508066011	H91595	4-245-08-066-012
RTBA for TC-872	129444	4-245-08-072-011	BY424508072011	H91600	4-245-08-072-012
RTBA for TC-884	129445	4-245-08-084-011	BY424508084011	H91605	4-245-08-084-012
RTBA for TC-896	129446	4-245-08-096-011	BY424508096011	H91610	4-245-08-096-012

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

*There is no new "Hard" part number assigned.

10" TCS Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCS-1024	128107	5-270-10-024-001	BY527010024001	128361	5-271-10-024-001	128383	5-271-10-024-002
TCS-1030	128108	5-270-10-030-001	BY527010030001	128362	5-271-10-030-001	128384	5-271-10-030-002
TCS-1036	128110	5-270-10-036-001	BY527010036001	128363	5-271-10-036-001	128385	5-271-10-036-002
TCS-1042	128111	5-270-10-042-001	BY527010042001	128364	5-271-10-042-001	128386	5-271-10-042-002
TCS-1048	128112	5-270-10-048-001	BY527010048001	128365	5-271-10-048-001	128387	5-271-10-048-002
TCS-1054	128113	5-270-10-054-001	BY527010054001	128366	5-271-10-054-001	128388	5-271-10-054-002
TCS-1060	128114	5-270-10-060-001	BY527010060001	128367	5-271-10-060-001	128389	5-271-10-060-002
TCS-1066	128115	5-270-10-066-001	BY527010066001	128368	5-271-10-066-001	128390	5-271-10-066-002
TCS-1072	128116	5-270-10-072-001	BY527010072001	128369	5-271-10-072-001	128391	5-271-10-072-002
TCS-1084	128117	5-270-10-084-001	BY527010084001	128370	5-271-10-084-001	128392	5-271-10-084-002
TCS-1096	128118	5-270-10-096-001	BY527010096001	128371	5-271-10-096-001	128393	5-271-10-096-002
TCS-10108	128119	5-270-10-108-001	BY527010108001	128372	5-271-10-108-001	128394	5-271-10-108-002

10" TCW Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCW-1024	128068	5-275-10-024-001	BY527510024001	128373	5-276-10-024-001	128395	5-276-10-024-002
TCW-1030	128069	5-275-10-030-001	BY527510030001	128374	5-276-10-030-001	128396	5-276-10-030-002
TCW-1036	128070	5-275-10-036-001	BY527510036001	128375	5-276-10-036-001	128397	5-276-10-036-002
TCW-1042	128071	5-275-10-042-001	BY527510042001	128376	5-276-10-042-001	128398	5-276-10-042-002
TCW-1048	128072	5-275-10-048-001	BY527510048001	128377	5-276-10-048-001	128399	5-276-10-048-002
TCW-1054	128073	5-275-10-054-001	BY527510054001	128378	5-276-10-054-001	128400	5-276-10-054-002
TCW-1060	128074	5-275-10-060-001	BY527510060001	128379	5-276-10-060-001	128401	5-276-10-060-002
TCW-1066	128075	5-275-10-066-001	BY527510066001	128380	5-276-10-066-001	128402	5-276-10-066-002
TCW-1072	128076	5-275-10-072-001	BY527510072001	128506	5-276-10-072-001	128510	5-276-10-072-002
TCW-1084	128077	5-275-10-084-001	BY527510084001	128507	5-276-10-084-001	128403	5-276-10-084-002
TCW-1096	128078	5-275-10-096-001	BY527510096001	128381	5-276-10-096-001	128404	5-276-10-096-002
TCW-10108	128079	5-275-10-108-001	BY527510108001	128382	5-276-10-108-001	128405	5-276-10-108-002

10" TCS & TCW Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for TC-1024	H91615	4-245-10-024-001	BY424510024001	H91675	4-245-10-024-003
RTBA for TC-1030	H91620	4-245-10-030-011	BY424510030011	H91677	4-245-10-030-012
RTBA for TC-1036	129450	4-245-10-036-011	BY424510036011	H91679	4-245-10-036-012
RTBA for TC-1042	H91630	4-245-10-042-011	BY424510042011	H91680	4-245-10-042-012
RTBA for TC-1048	129452	4-245-10-048-011	BY424510048011	H91685	4-245-10-048-012
RTBA for TC-1054	H91640	4-245-10-054-011	BY424510054011	H91690	4-245-10-054-012
RTBA for TC-1060	129454	4-245-10-060-011	BY424510060011	H91695	4-245-10-060-012
RTBA for TC-1066	H91650	4-245-10-066-011	BY424510066011	H91700	4-245-10-066-012
RTBA for TC-1072	129456	4-245-10-072-011	BY424510072011	H91705	4-245-10-072-012
RTBA for TC-1084	H91660	4-245-10-084-011	BY424510084011	H91710	4-245-10-084-012
RTBA for TC-1096	H91667	4-245-10-096-011	BY424510096011	H91715	4-245-10-096-012
RTBA for TC-10108	H91670	4-245-10-108-011	BY424510108011	H91720	4-245-10-108-012

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
 *There is no new "Hard" part number assigned.

12" TCS Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCS-1236	128144	5-270-12-036-001	BY527012036001	128406	5-271-12-036-001	128430	5-271-12-036-002
TCS-1242	128145	5-270-12-042-001	BY527012042001	128407	5-271-12-042-001	128504	5-271-12-042-002
TCS-1248	128146	5-270-12-048-001	BY527012048001	128408	5-271-12-048-001	128431	5-271-12-048-002
TCS-1254	128147	5-270-12-054-001	BY527012054001	128409	5-271-12-054-001	128432	5-271-12-054-002
TCS-1260	128148	5-270-12-060-001	BY527012060001	128410	5-271-12-060-001	128433	5-271-12-060-002
TCS-1266	128149	5-270-12-066-001	BY527012066001	128411	5-271-12-066-001	128434	5-271-12-066-002
TCS-1272	128150	5-270-12-072-001	BY527012072001	128412	5-271-12-072-001	128435	5-271-12-072-002
TCS-1278	128151	5-270-12-078-001	BY527012078001	128413	5-271-12-078-001	128436	5-271-12-078-002
TCS-1284	128152	5-270-12-084-001	BY527012084001	128414	5-271-12-084-001	128437	5-271-12-084-002
TCS-1296	128153	5-270-12-096-001	BY527012096001	128415	5-271-12-096-001	128438	5-271-12-096-002
TCS-12108	128154	5-270-12-108-001	BY527012108001	128416	5-271-12-108-001	128439	5-271-12-108-002
TCS-12120	128155	5-270-12-120-001	BY527012120001	128417	5-271-12-120-001	128440	5-271-12-120-002

12" TCW Heat Exchanger

B&G Model No.	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			Unit* With Cast Iron Head Brass Tubesheet Copper Tubes		Unit* With Cast Brass Head Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.	Old B&G Part No.	12-Digit B&G Dwg. No.
TCW-1236	128120	5-275-12-036-001	BY527512036001	128418	5-276-12-036-001	128441	5-276-12-036-002
TCW-1242	128121	5-275-12-042-001	BY527512042001	128419	5-276-12-042-001	128442	5-276-12-042-002
TCW-1248	128122	5-275-12-048-001	BY527512048001	128420	5-276-12-048-001	128443	5-276-12-048-002
TCW-1254	128123	5-275-12-054-001	BY527512054001	128421	5-276-12-054-001	128444	5-276-12-054-002
TCW-1260	128124	5-275-12-060-001	BY527512060001	128422	5-276-12-060-001	128445	5-276-12-060-002
TCW-1266	128125	5-275-12-066-001	BY527512066001	128423	5-276-12-066-001	128446	5-276-12-066-002
TCW-1272	128126	5-275-12-072-001	BY527512072001	128424	5-276-12-072-001	128447	5-276-12-072-002
TCW-1278	128127	5-275-12-078-001	BY527512078001	128425	5-276-12-078-001	128448	5-276-12-078-002
TCW-1284	128128	5-275-12-084-001	BY527512084001	128426	5-276-12-084-001	128449	5-276-12-084-002
TCW-1296	128129	5-275-12-096-001	BY527512096001	128427	5-276-12-096-001	128450	5-276-12-096-002
TCW-12108	128130	5-275-12-108-001	BY527512108001	128428	5-276-12-108-001	128451	5-276-12-108-002
TCW-12120	128131	5-275-12-120-001	BY527512120001	128429	5-276-12-120-001	128452	5-276-12-120-002

12" TCS & TCW Replacement Tube Bundle

B&G Model No.	Standard RTBA With Steel Tubesheet Copper Tubes			RTBA* With Brass Tubesheet Copper Tubes	
	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for TC-1236	H91770	4-245-12-036-011	BY424512036011	H91830	4-245-12-036-012
RTBA for TC-1242	H91775	4-245-12-042-011	BY424512042011	H91835	4-245-12-042-012
RTBA for TC-1248	H91780	4-245-12-048-011	BY424512048011	H91840	4-245-12-048-012
RTBA for TC-1254	H91785	4-245-12-054-011	BY424512054011	H91845	4-245-12-054-012
RTBA for TC-1260	H91790	4-245-12-060-011	BY424512060011	H91850	4-245-12-060-012
RTBA for TC-1266	H91795	4-245-12-066-011	BY424512066011	H91855	4-245-12-066-012
RTBA for TC-1272	H91800	4-245-12-072-011	BY424512072011	H91860	4-245-12-072-012
RTBA for TC-1278	H91805	4-245-12-078-011	BY424512078011	H91865	4-245-12-078-012
RTBA for TC-1284	H91810	4-245-12-084-011	BY424512084011	H91870	4-245-12-084-012
RTBA for TC-1296	H91815	4-245-12-096-011	BY424512096011	H91875	4-245-12-096-012
RTBA for TC-12108	H91820	4-245-12-108-011	BY424512108011	H91880	4-245-12-108-012
RTBA for TC-12120	H91825	4-245-12-120-011	BY424512120011	H91885	4-245-12-120-012

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

*There is no new "Hard" part number assigned.

14" TCS Heat Exchanger

Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			
B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
TCS-1436	128527	5-270-14-036-001	BY527014036001
TCS-1442	128528	5-270-14-042-001	BY527014042001
TCS-1448	128529	5-270-14-048-001	BY527014048001
TCS-1454	128530	5-270-14-054-001	BY527014054001
TCS-1460	128531	5-270-14-060-001	BY527014060001
TCS-1466	128532	5-270-14-066-001	BY527014066001
TCS-1472	128533	5-270-14-072-001	BY527014072001
TCS-1478	128534	5-270-14-078-001	BY527014078001
TCS-1484	128535	5-270-14-084-001	BY527014084001
TCS-1496	128536	5-270-14-096-001	BY527014096001
TCS-14108	128537	5-270-14-108-001	BY527014108001
TCS-14120	128538	5-270-14-120-001	BY527014120001

14" TCW Heat Exchanger

Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes			
B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
TCW-1436	128515	5-275-14-036-001	BY527514036001
TCW-1442	128516	5-275-14-042-001	BY527514042001
TCW-1448	128517	5-275-14-048-001	BY527514048001
TCW-1454	128518	5-275-14-054-001	BY527514054001
TCW-1460	128519	5-275-14-060-001	BY527514060001
TCW-1466	128520	5-275-14-066-001	BY527514066001
TCW-1472	128521	5-275-14-072-001	BY527514072001
TCW-1478	128522	5-275-14-078-001	BY527514078001
TCW-1484	128523	5-275-14-084-001	BY527514084001
TCW-1496	128524	5-275-14-096-001	BY527514096001
TCW-14108	128525	5-275-14-108-001	BY527514108001
TCW-14120	128526	5-275-14-120-001	BY527514120001

14" TCS & TCW Replacement Tube Bundle

Standard RTBA With Steel Tubesheet Copper Tubes			
B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
RTBA for TC-1436	H87688	4-245-14-036-011	BY424514036001
RTBA for TC-1442	H87689	4-245-14-042-011	BY424514042001
RTBA for TC-1448	H87690	4-245-14-048-011	BY424514048001
RTBA for TC-1454	H87691	4-245-14-054-011	BY424514054001
RTBA for TC-1460	H87692	4-245-14-060-011	BY424514060001
RTBA for TC-1466	H87693	4-245-14-066-011	BY424514066001
RTBA for TC-1472	H87694	4-245-14-072-011	BY424514072001
RTBA for TC-1478	H87695	4-245-14-078-011	BY424514078001
RTBA for TC-1484	H87696	4-245-14-084-011	BY424514084001
RTBA for TC-1496	H87697	4-245-14-096-011	BY424514096001
RTBA for TC-14108	H87698	4-245-14-108-011	BY424514108001
RTBA for TC-14120	H87699	4-245-14-120-011	BY424514120001

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
*There is no new "Hard" part number assigned.

HTWU Complete Heat Exchangers – All Diameters

Standard units with cast ductile iron head, steel tubesheet, 3/4" 90/10 Cu-Ni tubes, steel baffles, tie-rods & spacers, and steel shell.

	B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	B&G Part No.	Old B&G Dwg. No.	12-Digit B&G Dwg. No.	New "Hard" Part No.				
4"*	HTWU43-24	126390	5-268-04-036-001	BY526804036001	HTWU43-44	126395	5-268-04-036-002	BY526804036002				
	HTWU44-24	126391	5-268-04-048-001	BY526804048001	HTWU44-44	126396	5-268-04-048-002	BY526804048002				
	HTWU45-24	126392	5-268-04-060-001	BY526804060001	HTWU45-44	126397	5-268-04-060-002	BY526804060002				
	HTWU46-24	126393	5-268-04-072-001	BY526804072001	HTWU46-44	126398	5-268-04-072-002	BY526804072002				
	HTWU47-24	126394	5-268-04-084-001	BY526804084001	HTWU47-44	126399	5-268-04-084-002	BY526804084002				
6"	HTWU63-23	126410	5-268-06-036-001	BY526806036001	HTWU66-43	126419	5-268-06-072-002	BY526806072002				
	HTWU64-23	126411	5-268-06-048-001	BY526806048001	HTWU67-43	126420	5-268-06-084-002	BY526806084002				
	HTWU65-23	126412	5-268-06-060-001	BY526806060001	HTWU68-43	126421	5-268-06-096-002	BY526806096002				
	HTWU66-23	126413	5-268-06-072-001	BY526806072001	HTWU63-63	126422	5-268-06-036-003	BY526806036003				
	HTWU67-23	126414	5-268-06-084-001	BY526806084001					HTWU64-63	126423	5-268-06-048-003	BY526806048003
	HTWU68-23	126415	5-268-06-096-001	BY526806096001					HTWU65-63	126424	5-268-06-060-003	BY526806060003
	HTWU63-43	126416	5-268-06-036-002	BY526806036002	HTWU66-63	126425	5-268-06-072-003	BY526806072003				
	HTWU64-43	126417	5-268-06-048-002	BY526806048002	HTWU67-63	126426	5-268-06-084-003	BY526806084003				
	HTWU65-43	126418	5-268-06-060-002	BY526806060002	HTWU68-63	126427	5-268-06-096-003	BY526806096003				
	8"	HTWU84-24	126428	5-268-08-048-001	BY526808048001	HTWU87-44	126437	5-268-08-084-002	BY526808084002			
		HTWU85-24	126429	5-268-08-060-001	BY526808060001	HTWU88-44	126438	5-268-08-096-002	BY526808096002			
		HTWU86-24	126430	5-268-08-072-001	BY526808072001	HTWU89-44	126439	5-268-08-108-002	BY526808108002			
HTWU87-24		126431	5-268-08-084-001	BY526808084001	HTWU84-64	126440	5-268-08-048-003	BY526808048003				
HTWU88-24		126432	5-268-08-096-001	BY526808096001					HTWU85-64	126441	5-268-08-060-003	BY526808060003
HTWU89-24		126433	5-268-08-108-001	BY526808108001					HTWU86-64	126442	5-268-08-072-003	BY526808072003
HTWU84-44		126434	5-268-08-048-002	BY526808048002	HTWU87-64	126443	5-268-08-084-003	BY526808084003				
HTWU85-44		126435	5-268-08-060-002	BY526808060002	HTWU88-64	126444	5-268-08-096-003	BY526808096003				
HTWU86-44		126436	5-268-08-072-002	BY526808072002	HTWU89-64	126445	5-268-08-108-003	BY526808108003				
10"		HTWU104-25	126446	5-268-10-048-001	BY526810048001	HTWU107-45	126455	5-268-10-084-002	BY526810084002			
		HTWU105-25	126447	5-268-10-060-001	BY526810060001	HTWU108-45	126456	5-268-10-096-002	BY526810096002			
		HTWU106-25	126448	5-268-10-072-001	BY526810072001	HTWU109-45	126457	5-268-10-108-002	BY526810108002			
	HTWU107-25	126449	5-268-10-084-001	BY526810084001	HTWU104-65	126458	5-268-10-048-003	BY526810048003				
	HTWU108-25	126450	5-268-10-096-001	BY526810096001					HTWU105-65	126459	5-268-10-060-003	BY526810060003
	HTWU109-25	126451	5-268-10-108-001	BY526810108001					HTWU106-65	126460	5-268-10-072-003	BY526810072003
	HTWU104-45	126452	5-268-10-048-002	BY526810048002	HTWU107-65	126461	5-268-10-084-003	BY526810084003				
	HTWU105-45	126453	5-268-10-060-002	BY526810060002	HTWU108-65	126462	5-268-10-096-003	BY526810096003				
	HTWU106-45	126454	5-268-10-072-002	BY526810072002	HTWU109-65	126463	5-268-10-108-003	BY526810108003				
	12"	HTWU124-24	126464	5-268-12-048-001	BY526812048001	HTWU128-44	126475	5-268-12-096-002	BY526812096002			
		HTWU125-24	126465	5-268-12-060-001	BY526812060001	HTWU129-44	126476	5-268-12-108-002	BY526812108002			
		HTWU126-24	126466	5-268-12-072-001	BY526812072001	HTWU1210-44	126477	5-268-12-120-002	BY526812120002			
HTWU127-24		126467	5-268-12-084-001	BY526812084001	HTWU124-64	126478	5-268-12-048-003	BY526812048003				
HTWU128-24		126468	5-268-12-096-001	BY526812096001					HTWU125-64	126479	5-268-12-060-003	BY526812060003
HTWU129-24		126469	5-268-12-108-001	BY526812108001					HTWU126-64	126480	5-268-12-072-003	BY526812072003
HTWU1210-24		126470	5-268-12-120-001	BY526812120001	HTWU127-64	126481	5-268-12-084-003	BY526812084003				
HTWU124-44		126471	5-268-12-048-002	BY526812048002	HTWU128-64	126482	5-268-12-096-003	BY526812096003				
HTWU125-44		126472	5-268-12-060-002	BY526812060002	HTWU129-64	126483	5-268-12-108-003	BY526812108003				
HTWU126-44		126473	5-268-12-072-002	BY526812072002	HTWU1210-64	126484	5-268-12-120-003	BY526812120003				
HTWU127-44		126474	5-268-12-084-002	BY526812084002								

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.
*There is no new "Hard" part number assigned. Cast head connections are the new size.

Gas Coolers

Complete Gas Coolers
Heat Exchanger

Standard New Style Units

B&G Catalog No.	With Copper Tubes		With Steel Tubes	
	Old B&G Part No.	New 12-Digit B&G Dwg. No.	Old B&G Part No.	New 12-Digit B&G Dwg. No.
GC33-10	153226	5-153-03-039-001	153233	5-153-03-039-002
GC34-10	153227	5-153-03-051-001	153234	5-153-03-051-002
GC35-10	153228	5-153-03-063-001	153235	5-153-03-063-002
GC36-10	153229	5-153-03-075-001	153236	5-153-03-075-002
GC37-10	153230	5-153-03-087-001	153237	5-153-03-087-002
GC38-10	153231	5-153-03-099-001	153238	5-153-03-099-002
GC39-10	153232	5-153-03-111-001	153239	5-153-03-111-002
GC43-20	153240	5-153-04-039-001	153247	5-153-04-039-002
GC44-20	153241	5-153-04-051-001	153248	5-153-04-051-002
GC45-20	153242	5-153-04-063-001	153249	5-153-04-063-002
GC46-20	153243	5-153-04-075-001	153250	5-153-04-075-002
GC47-20	153244	5-153-04-087-001	153251	5-153-04-087-002
GC48-20	153245	5-153-04-099-001	153252	5-153-04-099-002
GC49-20	153246	5-153-04-111-001	153253	5-153-04-111-002
GC63-30	153254	5-153-06-039-001	153275	5-153-06-039-002
GC64-30	153255	5-153-06-051-001	153276	5-153-06-051-002
GC65-30	153256	5-153-06-063-001	153277	5-153-06-063-002
GC66-30	153257	5-153-06-075-001	153278	5-153-06-075-002
GC67-30	153258	5-153-06-087-001	153279	5-153-06-087-002
GC68-30	153259	5-153-06-099-001	153280	5-153-06-099-002
GC69-30	153260	5-153-06-111-001	153281	5-153-06-111-002
GC63-40	153261	5-153-06-039-003	153282	5-153-06-039-004
GC64-40	153262	5-153-06-051-003	153283	5-153-06-051-004
GC65-40	153263	5-153-06-063-003	153284	5-153-06-063-004
GC66-40	153264	5-153-06-075-003	153285	5-153-06-075-004
GC67-40	153265	5-153-06-087-003	153286	5-153-06-087-004
GC68-40	153266	5-153-06-099-003	153287	5-153-06-099-004
GC69-40	153267	5-153-06-111-003	153288	5-153-06-111-004
GC63-55	153268	5-153-06-039-005	153289	5-153-06-039-006
GC64-55	153269	5-153-06-051-005	153290	5-153-06-051-006
GC65-55	153270	5-153-06-063-005	153291	5-153-06-063-006
GC66-55	153271	5-153-06-075-005	153292	5-153-06-075-006
GC67-55	153272	5-153-06-087-005	153293	5-153-06-087-006
GC68-55	153273	5-153-06-099-005	153294	5-153-06-099-006
GC69-55	153274	5-153-06-111-005	153295	5-153-06-111-006
GC84-80	153296	5-153-08-051-001	153317	5-153-08-051-002
GC85-80	153297	5-153-08-063-001	153318	5-153-08-063-002
GC86-80	153298	5-153-08-075-001	153319	5-153-08-075-002
GC87-80	153299	5-153-08-087-001	153320	5-153-08-087-002
GC88-80	153300	5-153-08-099-001	153321	5-153-08-099-002
GC89-80	153301	5-153-08-111-001	153322	5-153-08-111-002
GC810-80	153302	5-153-08-123-001	153323	5-153-08-123-002
GC84-90	153303	5-153-08-051-003	153324	5-153-08-051-004
GC85-90	153304	5-153-08-063-003	153325	5-153-08-063-004
GC86-90	153305	5-153-08-075-003	153326	5-153-08-075-004
GC87-90	153306	5-153-08-087-003	153327	5-153-08-087-004
GC88-90	153307	5-153-08-099-003	153328	5-153-08-099-004
GC89-90	153308	5-153-08-111-003	153329	5-153-08-111-004
GC810-90	153309	5-153-08-123-003	153330	5-153-08-123-004
GC84-102	153310	5-153-08-051-005	153331	5-153-08-051-006
GC85-102	153311	5-153-08-063-005	153332	5-153-08-063-006
GC86-102	153312	5-153-08-075-005	153333	5-153-08-075-006
GC87-102	153313	5-153-08-087-005	153334	5-153-08-087-006
GC88-102	153314	5-153-08-099-005	153335	5-153-08-099-006
GC89-102	153315	5-153-08-111-005	153336	5-153-08-111-006
GC810-102	153316	5-153-08-123-005	153337	5-153-08-123-006
GC104-120	153338	5-153-10-051-001	153359	5-153-10-051-002
GC105-120	153339	5-153-10-063-001	153360	5-153-10-063-002
GC106-120	153340	5-153-10-075-001	153361	5-153-10-075-002
GC107-120	153341	5-153-10-087-001	153362	5-153-10-087-002
GC108-120	153342	5-153-10-099-001	153363	5-153-10-099-002
GC109-120	153343	5-153-10-111-001	153364	5-153-10-111-002
GC1010-120	153344	5-153-10-123-001	153365	5-153-10-123-002
GC104-140	153345	5-153-10-051-003	153366	5-153-10-051-004
GC105-140	153346	5-153-10-063-003	153367	5-153-10-063-004
GC106-140	153347	5-153-10-075-003	153368	5-153-10-075-004
GC107-140	153348	5-153-10-087-003	153369	5-153-10-087-004
GC108-140	153349	5-153-10-099-003	153370	5-153-10-099-004
GC109-140	153350	5-153-10-111-003	153371	5-153-10-111-004
GC1010-140	153351	5-153-10-123-003	153372	5-153-10-123-004
GC104-160	153352	5-153-10-051-005	153373	5-153-10-051-006
GC105-160	153353	5-153-10-063-005	153374	5-153-10-063-006
GC106-160	153354	5-153-10-075-005	153375	5-153-10-075-006
GC107-160	153355	5-153-10-087-005	153376	5-153-10-087-006
GC108-160	153356	5-153-10-099-005	153377	5-153-10-099-006
GC109-160	153357	5-153-10-111-005	153378	5-153-10-111-006
GC1010-160	153358	5-153-10-123-005	153379	5-153-10-123-006
GC124-168	153380	5-153-12-051-001	153387	5-153-12-051-002
GC125-168	153381	5-153-12-063-001	153388	5-153-12-063-002
GC126-168	153382	5-153-12-075-001	153389	5-153-12-075-002
GC127-168	153383	5-153-12-087-001	153390	5-153-12-087-002
GC128-168	153384	5-153-12-099-001	153391	5-153-12-099-002
GC129-168	153385	5-153-12-111-001	153392	5-153-12-111-002
GC1210-168	153386	5-153-12-123-001	153393	5-153-12-123-002

Gas Coolers

Replacement Tube Bundles

For **GC** Gas Cooler

Heat Exchangers

Standard New Style Design

B&G Catalog No.	With Copper Tubes		With Steel Tubes	
	B&G 6 Digit Part No.	New 12-Digit B&G Dwg. No.	B&G 6 Digit Part No.	New 12-Digit B&G Dwg. No.
GC33-10	H98401	4-115-03-039-001	H98408	4-115-03-039-002
GC34-10	H98402	4-115-03-051-001	H98409	4-115-03-051-002
GC35-10	H98403	4-115-03-063-001	H98410	4-115-03-063-002
GC36-10	H98404	4-115-03-075-001	H98411	4-115-03-075-002
GC37-10	H98405	4-115-03-087-001	H98412	4-115-03-087-002
GC38-10	H98406	4-115-03-099-001	H98413	4-115-03-099-002
GC39-10	H98407	4-115-03-111-001	H98414	4-115-03-111-002
GC43-20	H98415	4-115-04-039-001	H98422	4-115-04-039-002
GC44-20	H98416	4-115-04-051-001	H98423	4-115-04-051-002
GC45-20	H98417	4-115-04-063-001	H98424	4-115-04-063-002
GC46-20	H98418	4-115-04-075-001	H98425	4-115-04-075-002
GC47-20	H98419	4-115-04-087-001	H98426	4-115-04-087-002
GC48-20	H98420	4-115-04-099-001	H98427	4-115-04-099-002
GC49-20	H98421	4-115-04-111-001	H98428	4-115-04-111-002
GC63-30	H98429	4-115-06-039-001	H98450	4-115-06-039-004
GC64-30	H98430	4-115-06-051-001	H98451	4-115-06-051-004
GC65-30	H98431	4-115-06-063-001	H98452	4-115-06-063-004
GC66-30	H98432	4-115-06-075-004	H98453	4-115-06-075-003
GC67-30	H98433	4-115-06-087-001	H98454	4-115-06-087-004
GC68-30	H98434	4-115-06-099-001	H98455	4-115-06-099-004
GC69-30	H98435	4-115-06-111-002	H98456	4-115-06-111-005
GC63-40	H98436	4-115-06-039-002	H98457	4-115-06-039-005
GC64-40	H98437	4-115-06-051-002	H98458	4-115-06-051-005
GC65-40	H98438	4-115-06-063-002	H98459	4-115-06-063-005
GC66-40	H98439	4-115-06-075-005	H98460	4-115-06-075-007
GC67-40	H98440	4-115-06-087-002	H98461	4-115-06-087-005
GC68-40	H98441	4-115-06-099-002	H98462	4-115-06-099-005
GC69-40	H98442	4-115-06-111-003	H98463	4-115-06-111-006
GC63-55	H98443	4-115-06-039-003	H98464	4-115-06-039-006
GC64-55	H98444	4-115-06-051-003	H98465	4-115-06-051-006
GC65-55	H98445	4-115-06-063-003	H98466	4-115-06-063-006
GC66-55	H98446	4-115-06-075-006	H98467	4-115-06-075-008
GC67-55	H98447	4-115-06-087-003	H98468	4-115-06-087-006
GC68-55	H98448	4-115-06-099-003	H98469	4-115-06-099-006
GC69-55	H98449	4-115-06-111-004	H98470	4-115-06-111-007
GC84-80	H98471	4-115-08-051-001	H98492	4-115-08-051-004
GC85-80	H98472	4-115-08-063-001	H98493	4-115-08-063-004
GC86-80	H98473	4-115-08-075-001	H98494	4-115-08-075-004
GC87-80	H98474	4-115-08-087-001	H98495	4-115-08-087-004
GC88-80	H98475	4-115-08-099-001	H98496	4-115-08-099-004
GC89-80	H98476	4-115-08-111-003	H98497	4-115-08-111-006
GC810-80	H98477	4-115-08-123-001	H98498	4-115-08-123-004
GC84-90	H98478	4-115-08-051-002	H98499	4-115-08-051-005
GC85-90	H98479	4-115-08-063-002	H98500	4-115-08-063-005
GC86-90	H98480	4-115-08-075-002	H98501	4-115-08-075-005
GC87-90	H98481	4-115-08-087-002	H98502	4-115-08-087-005
GC88-90	H98482	4-115-08-099-002	H98503	4-115-08-099-005
GC89-90	H98483	4-115-08-111-004	H98504	4-115-08-111-007
GC810-90	H98484	4-115-08-123-002	H98505	4-115-08-123-005
GC84-102	H98485	4-115-08-051-003	H98506	4-115-08-051-006
GC85-102	H98486	4-115-08-063-003	H98507	4-115-08-063-006
GC86-102	H98487	4-115-08-075-003	H98508	4-115-08-075-006
GC87-102	H98488	4-115-08-087-003	H98509	4-115-08-087-006
GC88-102	H98489	4-115-08-099-003	H98510	4-115-08-099-006
GC89-102	H98490	4-115-08-111-005	H98511	4-115-08-111-008
GC810-102	H98491	4-115-08-123-003	H98512	4-115-08-123-006
GC104-120	H98513	4-115-10-051-001	H98534	4-115-10-051-004
GC105-120	H98514	4-115-10-063-001	H98535	4-115-10-063-004
GC106-120	H98515	4-115-10-075-001	H98536	4-115-10-075-004
GC107-120	H98516	4-115-10-087-001	H98537	4-115-10-087-004
GC108-120	H98517	4-115-10-099-001	H98538	4-115-10-099-004
GC109-120	H98518	4-115-10-111-006	H98539	4-115-10-111-009
GC1010-120	H98519	4-115-10-123-001	H98540	4-115-10-123-004
GC104-140	H98520	4-115-10-051-002	H98541	4-115-10-051-005
GC105-140	H98521	4-115-10-063-002	H98542	4-115-10-063-005
GC106-140	H98522	4-115-10-075-002	H98543	4-115-10-075-005
GC107-140	H98523	4-115-10-087-002	H98544	4-115-10-087-005
GC108-140	H98524	4-115-10-099-002	H98545	4-115-10-099-005
GC109-140	H98525	4-115-10-111-007	H98546	4-115-10-111-010
GC1010-140	H98526	4-115-10-123-002	H98547	4-115-10-123-005
GC104-160	H98527	4-115-10-051-003	H98548	4-115-10-051-006
GC105-160	H98528	4-115-10-063-003	H98549	4-115-10-063-006
GC106-160	H98529	4-115-10-075-003	H98550	4-115-10-075-006
GC107-160	H98530	4-115-10-087-003	H98551	4-115-10-087-006
GC108-160	H98531	4-115-10-099-003	H98552	4-115-10-099-006
GC109-160	H98532	4-115-10-111-008	H98553	4-115-10-111-011
GC1010-160	H98533	4-115-10-123-003	H98554	4-115-10-123-006
GC124-168	H98555	4-115-12-051-001	H98562	4-115-12-051-002
GC125-168	H98556	4-115-12-063-001	H98563	4-115-12-063-002
GC126-168	H98557	4-115-12-075-001	H98564	4-115-12-075-002
GC127-168	H98558	4-115-12-087-001	H98565	4-115-12-087-002
GC128-168	H98559	4-115-12-099-001	H98566	4-115-12-099-002
GC129-168	H98560	4-115-12-111-001	H98567	4-115-12-111-002
GC1210-168	H98561	4-115-12-123-001	H98568	4-115-12-123-002

Aftercoolers

Complete Heat Exchangers

Includes ACFR/Obsolete ACF Cross-Reference

ACA

B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
ACA34-12	155273	5-155-03-051-001	BY515503051001	ACA66-64	155284	5-155-06-081-005	BY515506081005
ACA34-20	155274	5-155-03-051-002	BY515503051002	ACA86-84	155285	5-155-08-081-001	BY515508081001
ACA34-24	155275	5-155-03-051-003	BY515503051003	ACA86-92	155286	5-155-08-081-002	BY515508081002
ACA46-12	155276	5-155-04-081-001	BY515504081001	ACA86-96	155287	5-155-08-081-003	BY515508081003
ACA46-16	155277	5-155-04-081-002	BY515504081002	ACA86-134	155288	5-155-08-081-004	BY515508081004
ACA46-22	155278	5-155-04-081-003	BY515504081003	ACA109-82	155289	5-155-10-111-001	BY515510111001
ACA46-26	155279	5-155-04-081-004	BY515504081004	ACA109-102	155290	5-155-10-111-002	BY515510111002
ACA66-30	155280	5-155-06-081-001	BY515506081001	ACA109-128	155291	5-155-10-111-003	BY515510111003
ACA66-36	155281	5-155-06-081-002	BY515506081002	ACA109-136	155292	5-155-10-111-004	BY515510111004
ACA66-42	155282	5-155-06-081-003	BY515506081003	ACA109-144	155293	5-155-10-111-005	BY515510111005
ACA66-52	155283	5-155-06-081-004	BY515506081004				

ACFR

B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	Obsolete ACF		
				B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.
ACFR-316	N/A	5-005-03-050-005	BY500503050005	ACF-33	155260	5-005-03-050-001
ACFR-324	N/A	5-005-03-050-006	BY500503050006	ACF-35	155261	5-005-03-050-002
ACFR-332	N/A	5-005-03-050-007	BY500503050007	ACF-37	155262	5-005-03-050-003
ACFR-449	N/A	5-005-04-050-002	BY500504050002	ACF-410	155263	5-005-04-050-001
ACFR-668	N/A	5-005-06-050-004	BY500506050004	ACF-614	155264	5-005-06-050-001
ACFR-696	N/A	5-005-06-050-005	BY500506050005	ACF-620	155265	5-005-06-050-002
ACFR-6121	N/A	5-005-06-050-006	BY500506050006	ACF-626	155266	5-005-06-050-003
ACFR-8151	N/A	5-005-08-050-004	BY500508050004	ACF-833	155267	5-005-08-050-001
ACFR-8185	N/A	5-005-08-050-005	BY500508050005	ACF-833	155268	5-005-08-050-002
ACFR-8216	N/A	5-005-08-050-006	BY500508050006	ACF-847	155269	5-005-08-050-003
ACFR-10276	N/A	5-005-10-050-004	BY500510050004	ACF-1060	155270	5-005-10-050-001
ACFR-10333	N/A	5-005-10-050-005	BY500510050005	ACF-1072	155271	5-005-10-050-002
ACFR-10389	N/A	5-005-10-050-006	BY500510050006	ACF-1084	155272	5-005-10-050-003

Replacement Tube Bundles for ACA Type Aftercoolers

B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.
RTBA for ACA34-12	A68500	4-102-03-051-001	RTBA for ACA66-64	A72100	4-105-06-081-005
RTBA for ACA34-20	A68600	4-102-03-051-002	RTBA for ACA86-84	A73000	4-103-08-081-002
RTBA for ACA34-24	A68700	4-102-03-051-003	RTBA for ACA86-92	A73100	4-103-08-081-003
RTBA for ACA46-12	A69700	4-105-04-081-001	RTBA for ACA86-96	A73200	4-103-08-081-004
RTBA for ACA46-16	A69800	4-104-04-081-001	RTBA for ACA86-134	A73300	4-103-08-081-005
RTBA for ACA46-22	A69900	4-104-04-081-002	RTBA for ACA109-82	A74700	4-115-10-111-001
RTBA for ACA46-26	A70000	4-105-04-081-002	RTBA for ACA109-102	A74800	4-115-10-111-002
RTBA for ACA66-30	A71750	4-105-06-081-002	RTBA for ACA109-128	A74900	4-115-10-111-003
RTBA for ACA66-36	A71800	4-105-06-081-001	RTBA for ACA109-136	A75000	4-115-10-111-004
RTBA for ACA66-42	A71900	4-105-06-081-003	RTBA for ACA109-144	A75010	4-115-10-111-005
RTBA for ACA66-52	A72000	4-105-06-081-004			

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "Y" for "yes" regarding ASME code.

*There is no new "Hard" part number assigned.

CHX Heat Exchanger (Units built in Buffalo, NY after October, 1986)

B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
CHX208-1S	158190	5-030-02-008-001	BN503002008001	CHX624-1S	158114	5-030-06-024-001	BN503006024001
CHX208-1L	158191	5-030-02-008-002	BN503002008002	CHX624-1L	158115	5-030-06-024-002	BN503006024002
CHX308-1S	158060	5-030-03-008-001	BN503003008001	CHX624-2S	158122	5-030-06-024-003	BN503006024003
CHX308-1L	158061	5-030-03-008-002	BN503003008002	CHX624-2L	158123	5-030-06-024-004	BN503006024004
CHX308-2S	158066	5-030-03-008-003	BN503003008003	CHX624-4S	158130	5-030-06-024-005	BN503006024005
CHX308-2L	158067	5-030-03-008-004	BN503003008004	CHX624-4L	158131	5-030-06-024-006	BN503006024006
CHX308-4S	158072	5-030-03-008-005	BN503003008005	CHX636-1S	158116	5-030-06-036-001	BN503006036001
CHX308-4L	158073	5-030-03-008-006	BN503003008006	CHX636-1L	158117	5-030-06-036-002	BN503006036002
CHX314-1S	158062	5-030-03-014-001	BN503003014001	CHX636-2S	158124	5-030-06-036-003	BN503006036003
CHX314-1L	158063	5-030-03-014-002	BN503003014002	CHX636-2L	158125	5-030-06-036-004	BN503006036004
CHX314-2S	158068	5-030-03-014-003	BN503003014003	CHX636-4S	158132	5-030-06-036-005	BN503006036005
CHX314-2L	158069	5-030-03-014-004	BN503003014004	CHX636-4L	158133	5-030-06-036-006	BN503006036006
CHX314-4S	158074	5-030-03-014-005	BN503003014005	CHX648-1S	158118	5-030-06-048-001	BN503006048001
CHX314-4L	158075	5-030-03-014-006	BN503003014006	CHX648-1L	158119	5-030-06-048-002	BN503006048002
CHX324-1S	158064	5-030-03-024-001	BN503003024001	CHX648-2S	158126	5-030-06-048-003	BN503006048003
CHX324-1L	158065	5-030-03-024-002	BN503003024002	CHX648-2L	158127	5-030-06-048-004	BN503006048004
CHX324-2S	158070	5-030-03-024-003	BN503003024003	CHX648-4S	158134	5-030-06-048-005	BN503006048005
CHX324-2L	158071	5-030-03-024-004	BN503003024004	CHX648-4L	158135	5-030-06-048-006	BN503006048006
CHX324-4S	158076	5-030-03-024-005	BN503003024005	CHX660-1S	158120	5-030-06-060-001	BN503006060001
CHX324-4L	158077	5-030-03-024-006	BN503003024006	CHX660-1L	158121	5-030-06-060-002	BN503006060002
CHX414-1S	158168	5-030-04-014-001	BN503004014001	CHX660-2S	158128	5-030-06-060-003	BN503006060003
CHX414-1L	158169	5-030-04-014-002	BN503004014002	CHX660-2L	158129	5-030-06-060-004	BN503006060004
CHX414-2S	158174	5-030-04-014-003	BN503004014003	CHX660-4S	158136	5-030-06-060-005	BN503006060005
CHX414-2L	158175	5-030-04-014-004	BN503004014004	CHX660-4L	158137	5-030-06-060-006	BN503006060006
CHX414-4S	158180	5-030-04-014-005	BN503004014005	CHX824-1S	158138	5-030-08-024-001	BN503008024001
CHX414-4L	158181	5-030-04-014-006	BN503004014006	CHX824-1L	158139	5-030-08-024-002	BN503008024002
CHX424-1S	158170	5-030-04-024-001	BN503004024001	CHX824-2S	158148	5-030-08-024-003	BN503008024003
CHX424-1L	158171	5-030-04-024-002	BN503004024002	CHX824-2L	158149	5-030-08-024-004	BN503008024004
CHX424-2S	158176	5-030-04-024-003	BN503004024003	CHX824-4S	158158	5-030-08-024-005	BN503008024005
CHX424-2L	158177	5-030-04-024-004	BN503004024004	CHX824-4L	158159	5-030-08-024-006	BN503008024006
CHX424-4S	158182	5-030-04-024-005	BN503004024005	CHX836-1S	158140	5-030-08-036-001	BN503008036001
CHX424-4L	158183	5-030-04-024-006	BN503004024006	CHX836-1L	158141	5-030-08-036-002	BN503008036002
CHX436-1S	158172	5-030-04-036-001	BN503004036001	CHX836-2S	158150	5-030-08-036-003	BN503008036003
CHX436-1L	158173	5-030-04-036-002	BN503004036002	CHX836-2L	158151	5-030-08-036-004	BN503008036004
CHX436-2S	158178	5-030-04-036-003	BN503004036003	CHX836-4S	158160	5-030-08-036-005	BN503008036005
CHX436-2L	158179	5-030-04-036-004	BN503004036004	CHX836-4L	158161	5-030-08-036-006	BN503008036006
CHX436-4S	158184	5-030-04-036-005	BN503004036005	CHX848-1S	158142	5-030-08-048-001	BN503008048001
CHX436-4L	158185	5-030-04-036-006	BN503004036006	CHX848-1L	158143	5-030-08-048-002	BN503008048002
CHX514-1S	158096	5-030-05-014-001	BN503005014001	CHX848-2S	158152	5-030-08-048-003	BN503008048003
CHX514-1L	158097	5-030-05-014-002	BN503005014002	CHX848-2L	158153	5-030-08-048-004	BN503008048004
CHX514-2S	158102	5-030-05-014-003	BN503005014003	CHX848-4S	158162	5-030-08-048-005	BN503008048005
CHX514-2L	158103	5-030-05-014-004	BN503005014004	CHX848-4L	158163	5-030-08-048-006	BN503008048006
CHX514-4S	158108	5-030-05-014-005	BN503005014005	CHX860-1S	158144	5-030-08-060-001	BN503008060001
CHX514-4L	158109	5-030-05-014-006	BN503005014006	CHX860-1L	158145	5-030-08-060-002	BN503008060002
CHX524-1S	158098	5-030-05-024-001	BN503005024001	CHX860-2S	158154	5-030-08-060-003	BN503008060003
CHX524-1L	158099	5-030-05-024-002	BN503005024002	CHX860-2L	158155	5-030-08-060-004	BN503008060004
CHX524-2S	158104	5-030-05-024-003	BN503005024003	CHX860-4S	158164	5-030-08-060-005	BN503008060005
CHX524-2L	158105	5-030-05-024-004	BN503005024004	CHX860-4L	158165	5-030-08-060-006	BN503008060006
CHX524-4S	158110	5-030-05-024-005	BN503005024005	CHX872-1S	158146	5-030-08-072-001	BN503008072001
CHX524-4L	158111	5-030-05-024-006	BN503005024006	CHX872-1L	158147	5-030-08-072-002	BN503008072002
CHX536-1S	158100	5-030-05-036-001	BN503005036001	CHX872-2S	158156	5-030-08-072-003	BN503008072003
CHX536-1L	158101	5-030-05-036-002	BN503005036002	CHX872-2L	158157	5-030-08-072-004	BN503008072004
CHX536-2S	158106	5-030-05-036-003	BN503005036003	CHX872-4S	158166	5-030-08-072-005	BN503008072005
CHX536-2L	158107	5-030-05-036-004	BN503005036004	CHX872-4L	158167	5-030-08-072-006	BN503008072006
CHX536-4S	158112	5-030-05-036-005	BN503005036005				
CHX536-4L	158113	5-030-05-036-006	BN503005036006				

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "N" for "no" regarding non-ASME code.

CHXS Heat Exchanger

B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.	B&G Model No.	Old B&G Part No.	12-Digit B&G Dwg. No.	New "Hard" Part No.
CHXS208-1S	158300	5-160-02-008-001	BN516002008001	CHXS624-1S	158364	5-160-06-024-001	BN516006024001
CHXS208-1L	158301	5-160-02-008-002	BN516002008002	CHXS624-1L	158365	5-160-06-024-002	BN516006024002
CHXS214-1S	158302	5-160-02-014-001	BN516002014001	CHXS624-2S	158370	5-160-06-024-003	BN516006024003
CHXS214-1L	158303	5-160-02-014-002	BN516002014002	CHXS624-2L	158371	5-160-06-024-004	BN516006024004
CHXS308-1S	158304	5-160-03-008-001	BN516003008001	CHXS624-4S	158376	5-160-06-024-005	BN516006024005
CHXS308-1L	158305	5-160-03-008-002	BN516003008002	CHXS624-4L	158377	5-160-06-024-006	BN516006024006
CHXS308-2S	158312	5-160-03-008-003	BN516003008003	CHXS636-1S	158366	5-160-06-036-001	BN516006036001
CHXS308-2L	158313	5-160-03-008-004	BN516003008004	CHXS636-1L	158367	5-160-06-036-002	BN516006036002
CHXS308-4S	158320	5-160-03-008-005	BN516003008005	CHXS636-2S	158372	5-160-06-036-003	BN516006036003
CHXS308-4L	158321	5-160-03-008-006	BN516003008006	CHXS636-2L	158373	5-160-06-036-004	BN516006036004
CHXS314-1S	158306	5-160-03-014-001	BN516003014001	CHXS636-4S	158378	5-160-06-036-005	BN516006036005
CHXS314-1L	158307	5-160-03-014-002	BN516003014002	CHXS636-4L	158379	5-160-06-036-006	BN516006036006
CHXS314-2S	158314	5-160-03-014-003	BN516003014003	CHXS648-1S	158368	5-160-06-048-001	BN516006048001
CHXS314-2L	158315	5-160-03-014-004	BN516003014004	CHXS648-1L	158369	5-160-06-048-002	BN516006048002
CHXS314-4S	158322	5-160-03-014-005	BN516003014005	CHXS648-2S	158374	5-160-06-048-003	BN516006048003
CHXS314-4L	158323	5-160-03-014-006	BN516003014006	CHXS648-2L	158375	5-160-06-048-004	BN516006048004
CHXS324-1S	158308	5-160-03-024-001	BN516003024001	CHXS648-4S	158380	5-160-06-048-005	BN516006048005
CHXS324-1L	158309	5-160-03-024-002	BN516003024002	CHXS648-4L	158381	5-160-06-048-006	BN516006048006
CHXS324-2S	158316	5-160-03-024-003	BN516003024003	CHXS824-1S	158382	5-160-08-024-001	BN516008024001
CHXS324-2L	158317	5-160-03-024-004	BN516003024004	CHXS824-1L	158383	5-160-08-024-002	BN516008024002
CHXS324-4S	158324	5-160-03-024-005	BN516003024005	CHXS824-2S	158396	5-160-08-024-003	BN516008024003
CHXS324-4L	158325	5-160-03-024-006	BN516003024006	CHXS824-2L	158397	5-160-08-024-004	BN516008024004
CHXS336-1S	158310	5-160-03-036-001	BN516003036001	CHXS824-4S	158410	5-160-08-024-005	BN516008024005
CHXS336-1L	158311	5-160-03-036-002	BN516003036002	CHXS824-4L	158411	5-160-08-024-006	BN516008024006
CHXS336-2S	158318	5-160-03-036-003	BN516003036003	CHXS836-1S	158384	5-160-08-036-001	BN516008036001
CHXS336-2L	158319	5-160-03-036-004	BN516003036004	CHXS836-1L	158385	5-160-08-036-002	BN516008036002
CHXS336-4S	158326	5-160-03-036-005	BN516003036005	CHXS836-2S	158398	5-160-08-036-003	BN516008036003
CHXS336-4L	158327	5-160-03-036-006	BN516003036006	CHXS836-2L	158399	5-160-08-036-004	BN516008036004
CHXS414-1S	158328	5-160-04-014-001	BN516004014001	CHXS836-4S	158412	5-160-08-036-005	BN516008036005
CHXS414-1L	158329	5-160-04-014-002	BN516004014002	CHXS836-4L	158413	5-160-08-036-006	BN516008036006
CHXS414-2S	158334	5-160-04-014-003	BN516004014003	CHXS848-1S	158386	5-160-08-048-001	BN516008048001
CHXS414-2L	158335	5-160-04-014-004	BN516004014004	CHXS848-1L	158387	5-160-08-048-002	BN516008048002
CHXS414-4S	158340	5-160-04-014-005	BN516004014005	CHXS848-2S	158400	5-160-08-048-003	BN516008048003
CHXS414-4L	158341	5-160-04-014-006	BN516004014006	CHXS848-2L	158401	5-160-08-048-004	BN516008048004
CHXS424-1S	158330	5-160-04-024-001	BN516004024001	CHXS848-4S	158414	5-160-08-048-005	BN516008048005
CHXS424-1L	158331	5-160-04-024-002	BN516004024002	CHXS848-4L	158415	5-160-08-048-006	BN516008048006
CHXS424-2S	158336	5-160-04-024-003	BN516004024003	CHXS860-1S	158388	5-160-08-060-001	BN516008060001
CHXS424-2L	158337	5-160-04-024-004	BN516004024004	CHXS860-1L	158389	5-160-08-060-002	BN516008060002
CHXS424-4S	158342	5-160-04-024-005	BN516004024005	CHXS860-2S	158402	5-160-08-060-003	BN516008060003
CHXS424-4L	158343	5-160-04-024-006	BN516004024006	CHXS860-2L	158403	5-160-08-060-004	BN516008060004
CHXS436-1S	158332	5-160-04-036-001	BN516004036001	CHXS860-4S	158416	5-160-08-060-005	BN516008060005
CHXS436-1L	158333	5-160-04-036-002	BN516004036002	CHXS860-4L	158417	5-160-08-060-006	BN516008060006
CHXS436-2S	158338	5-160-04-036-003	BN516004036003	CHXS872-1S	158390	5-160-08-072-001	BN516008072001
CHXS436-2L	158339	5-160-04-036-004	BN516004036004	CHXS872-1L	158391	5-160-08-072-002	BN516008072002
CHXS436-4S	158344	5-160-04-036-005	BN516004036005	CHXS872-2S	158404	5-160-08-072-003	BN516008072003
CHXS436-4L	158345	5-160-04-036-006	BN516004036006	CHXS872-2L	158405	5-160-08-072-004	BN516008072004
CHXS514-1S	158346	5-160-05-014-001	BN516005014001	CHXS872-4S	158418	5-160-08-072-005	BN516008072005
CHXS514-1L	158347	5-160-05-014-002	BN516005014002	CHXS872-4L	158419	5-160-08-072-006	BN516008072006
CHXS514-2S	158352	5-160-05-014-003	BN516005014003	CHXS884-1S	158392	5-160-08-084-001	BN516008084001
CHXS514-2L	158353	5-160-05-014-004	BN516005014004	CHXS884-1L	158393	5-160-08-084-002	BN516008084002
CHXS514-4S	158358	5-160-05-014-005	BN516005014005	CHXS884-2S	158406	5-160-08-084-003	BN516008084003
CHXS514-4L	158359	5-160-05-014-006	BN516005014006	CHXS884-2L	158407	5-160-08-084-004	BN516008084004
CHXS524-1S	158348	5-160-05-024-001	BN516005024001	CHXS884-4S	158420	5-160-08-084-005	BN516008084005
CHXS524-1L	158349	5-160-05-024-002	BN516005024002	CHXS884-4L	158421	5-160-08-084-006	BN516008084006
CHXS524-2S	158354	5-160-05-024-003	BN516005024003	CHXS896-1S	158394	5-160-08-096-001	BN516008096001
CHXS524-2L	158355	5-160-05-024-004	BN516005024004	CHXS896-1L	158395	5-160-08-096-002	BN516008096002
CHXS524-4S	158360	5-160-05-024-005	BN516005024005	CHXS896-2S	158408	5-160-08-096-003	BN516008096003
CHXS524-4L	158361	5-160-05-024-006	BN516005024006	CHXS896-2L	158409	5-160-08-096-004	BN516008096004
CHXS536-1S	158350	5-160-05-036-001	BN516005036001	CHXS896-4S	158422	5-160-08-096-005	BN516008096005
CHXS536-1L	158351	5-160-05-036-002	BN516005036002	CHXS896-4L	158423	5-160-08-096-006	BN516008096006
CHXS536-2S	158356	5-160-05-036-003	BN516005036003				
CHXS536-2L	158357	5-160-05-036-004	BN516005036004				
CHXS536-4S	158362	5-160-05-036-005	BN516005036005				
CHXS536-4L	158363	5-160-05-036-006	BN516005036006				

NOTE: A "Hard" part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a "B" for B&G and a "N" for "no" regarding non-ASME code.

New and Old Part Numbers for B&G Heat Exchangers Replacement Parts

TYPES "SU" & "WU"

Heat Exchanger Heads, Head Gaskets and Tank Gaskets

(Head kits are no longer available. When ordering parts specify the part number for the head and the two corresponding gaskets individually.)
NEW STYLE HEAD (When Bolt Shanks are visible)

Size Shell Diameter	Head Material		Head			Head Gasket			Tank Gasket 2, 4 and 6 Pass
			2 Pass	4 Pass	6 Pass	2 Pass	4 Pass	6 Pass	
4"*	C.I.	OLD	T01190	T01610	NA	G75500	G76000	NA	G74250
		NEW	3-087-7-04-115-07	3-093-7-04-115-04	NA	3-298-8-00-925-04	3-298-8-00-926-04	NA	3-299-8-00-928-04
	C.B.	OLD	T01330	T01750	NA	G75500	G76000	NA	G74250
		NEW	3-087-2-04-115-04	3-093-2-04-115-02	NA	3-298-8-00-925-04	3-298-8-00-926-04	NA	3-299-8-00-928-04
6"	C.I.	OLD	T06300	T06720	H79100	G77750	G78250	H63000	G77000
		NEW	3-087-7-06-115-07	3-093-7-06-115-08	3-098-7-06-115-01	3-298-8-00-925-06	3-298-8-00-926-06	3-298-8-00-927-06	3-299-8-00-928-06
	C.B.	OLD	T62440	T62860	NA	G77750	G78250	NA	G77000
		NEW	3-087-2-06-115-04	3-093-2-06-115-03	NA	3-298-8-00-925-06	3-298-8-00-926-06	NA	3-299-8-00-928-06
8"	C.I.	OLD	T11550	T11830	H79600	G80750	G81250	H63100	G79500
		NEW	3-087-7-08-115-06	3-093-7-08-115-06	3-098-7-08-115-01	3-298-8-00-925-08	3-298-8-00-926-08	3-298-8-00-927-08	3-299-8-00-928-08
	C.B.	OLD	T63630	T63770	NA	G80750	G81250	NA	G79500
		NEW	3-087-2-08-115-03	3-093-2-08-115-05	NA	3-298-8-00-925-08	3-298-8-00-926-08	NA	3-299-8-00-928-08
10"	C.I.	OLD	T15260	T15120	H80000	G84000	G84750	H63200	G82250
		NEW	3-087-7-10-112-01	3-093-7-10-115-03	3-098-7-10-115-01	3-298-8-00-925-10	3-298-8-00-926-10	3-298-8-00-927-10	3-299-8-00-928-10
	C.B.	OLD	T65030	T64890	NA	G84000	G84750	NA	G82250
		NEW	3-087-2-10-112-01	3-093-2-10-115-03	NA	3-298-8-00-925-10	3-298-8-00-926-10	NA	3-299-8-00-928-10
12"	C.I.	OLD	T18760	T18900	H80400	G86000	G85750	H63300	G85250
		NEW	3-087-7-12-112-01	3-093-7-12-112-01	3-098-7-12-115-01	3-298-8-00-925-12	3-298-8-00-926-12	3-298-8-00-927-12	3-299-8-00-928-12
	C.B.	OLD	T66500	T66640	NA	G86000	G85750	NA	G85250
		NEW	3-087-2-12-112-01	3-093-2-12-112-01	NA	3-298-8-00-925-12	3-298-8-00-926-12	NA	3-299-8-00-928-12
14"	C.I.	OLD	T23380	T23100	NA	G87500	G88000	NA	G87000
		NEW	3-087-7-14-112-01	3-093-7-14-112-01	NA	3-298-9-00-932-14	3-298-9-00-933-14	NA	3-299-9-00-929-14
	C.B.	OLD	T23450	T23240	NA	G87500	G88000	NA	G87000
		NEW	3-087-2-14-112-01	3-093-2-14-112-01	NA	3-298-9-00-932-14	3-298-9-00-933-14	NA	3-299-9-00-929-14
16"	C.I.	OLD	T24990	T25270	NA	T52010	T52080	NA	T51870
		NEW	3-087-7-16-112-01	3-093-7-16-112-01	NA	3-298-9-00-932-16	3-298-9-00-933-16	NA	3-299-9-00-929-16
	C.B.	OLD	T25130	T25410	NA	T52010	T52080	NA	T51870
		NEW	3-087-2-16-112-01	3-093-2-16-112-01	NA	3-298-9-00-932-16	3-298-9-00-933-16	NA	3-299-9-00-929-16
18"	C.I.	OLD	T26250	T26390	NA	O48120	T53630	NA	O47640
		NEW	3-087-7-18-112-01	3-093-7-18-112-01	NA	3-298-9-00-932-18	3-298-9-00-933-18	NA	3-299-9-00-929-18
	C.B.	OLD	T26180	T26530	NA	O48120	T53630	NA	O47640
		NEW	3-087-2-18-112-01	3-093-2-18-112-01	NA	3-298-9-00-932-18	3-298-9-00-933-18	NA	3-299-9-00-929-18
20"	C.I.	OLD	T27370	T27230	NA	T55090	T55160	NA	T54880
		NEW	3-087-7-20-112-01	3-093-7-20-112-01	NA	3-298-9-00-932-20	3-298-9-00-933-20	NA	3-299-9-00-929-20
	C.B.	OLD	T27440	T27236	NA	T55090	T55160	NA	T54880
		NEW	3-087-2-20-112-01	3-093-2-20-112-01	NA	3-298-9-00-932-20	3-298-9-00-933-20	NA	3-299-9-00-929-20

*Cast head connections are the new size. Old head connections are no longer available.

TYPE "TCS" (Steam) TYPE "TCW" (Water) TYPE "TCY"* (Steam)

Tank Heater Heads, Head Gaskets, Tank Gaskets and Collars

NEW STYLE HEAD (When Bolt Shanks are visible)

Size Shell Diameter	Head Material		Head		Head Gasket	Tank Gasket	Collar
			Water	Steam			
4"	C.I.	OLD	T01190	T02030	G75500	G74250	T69860
		NEW	3-087-7-04-115-07	3-087-7-04-115-08	3-298-8-00-925-04	3-299-8-00-928-04	4-655-00-901-004
	C.B.	OLD	T01330	T02170	G75500	G74250	T69860
		NEW	3-087-2-04-115-04	3-087-2-04-115-05	3-298-8-00-925-04	3-299-8-00-928-04	4-655-00-901-004
6"	C.I.	OLD	T06300	T07000	G77750	G77000	T70070
		NEW	3-087-7-06-115-07	3-087-7-06-115-08	3-298-8-00-925-06	3-299-8-00-928-06	4-655-00-901-006
	C.B.	OLD	T01330	T02170	G75500	G74250	T69860
		NEW	3-087-2-06-115-04	3-087-2-06-115-05	3-298-8-00-925-06	3-299-8-00-928-06	4-655-00-901-006
8"	C.I.	OLD	T11550	T12110	G80750	G79500	T70280
		NEW	3-087-7-08-115-06	3-087-7-08-115-07	3-298-8-00-925-08	3-299-8-00-928-08	4-655-00-901-008
	C.B.	OLD	T63630	T63910	G80750	G79500	T70280
		NEW	3-087-2-08-115-03	3-087-2-06-115-04	3-298-8-00-925-08	3-299-8-00-928-08	4-655-00-901-008
10"	C.I.	OLD	T15260	T15540	G84000	G82250	T70420
		NEW	3-087-7-10-112-01	3-087-7-10-112-02	3-298-8-00-925-10	3-299-8-00-928-10	4-655-00-901-010
	C.B.	OLD	T65030	T65170	G84000	G82250	T70420
		NEW	3-087-2-10-112-01	3-087-2-10-115-03	3-298-8-00-925-10	3-299-8-00-928-10	4-655-00-901-010
12"	C.I.	OLD	T18760	T18480	G86000	G85250	T70630
		NEW	3-087-7-12-112-01	3-087-7-12-112-02	3-298-8-00-925-12	3-299-8-00-928-12	4-655-00-901-012
	C.B.	OLD	T66500	T66360	G86000	G85250	T70630
		NEW	3-087-2-12-112-01	3-087-2-12-115-02	3-298-8-00-925-12	3-299-8-00-928-12	4-655-00-901-012
14"	C.I.	OLD	T23380	T22820	G87500	G87000	T70770
		NEW	3-087-7-14-112-01	3-087-7-14-112-02	3-298-9-00-932-14	3-299-9-00-929-14	4-655-00-901-014
	C.B.	OLD	T23450	T22960	G87500	G870050	T70770
		NEW	3-087-2-14-112-01	3-087-2-14-115-02	3-298-9-00-932-14	3-299-9-00-929-14	4-655-00-901-014
16"	C.I.	OLD	T24990	T25550	T52010	T51870	H86970
		NEW	3-087-7-16-112-01	3-087-7-16-112-02	3-298-9-00-932-16	3-299-9-00-929-16	4-655-00-901-016
	C.B.	OLD	T25130	T25560	T52010	T51870	H86970
		NEW	3-087-2-16-112-01	3-087-2-16-115-02	3-298-9-00-932-16	3-299-9-00-929-16	4-655-00-901-016

*Cast "water" head connections are the new size. Old head connections are no longer available.

TYPES "OC" (ONE PASS)

Heat Exchanger Replacement Parts

NEW STYLE HEAD (When Bolt Shanks are visible at Front Head)

Size		One Pass			Tank Gasket	Packing Retainer		
Shell Diameter	Head Opening's	Front Head	Rear Head	Head Gasket		Ring	Ring Assembly	
6"	2" NPT	OLD	NA	NA	NA	G77000	031320	068160
		NEW	NA	NA	NA	3-299-8-00-928-06	3-396-5-06-200-01	4-596-06-402-001
	2 1/2" NPT	OLD	002160	004680	G77000	G77000	031320	068160
		NEW	3-080-7-06-115-08	3-081-7-06-115-01	3-299-8-00-928-06	3-299-8-00-928-06	3-396-5-06-200-01	4-596-06-402-001
	4" NPT	OLD	G01500	G03500	G77000	G77000	031320	068160
		NEW	3-080-7-06-112-01	3-081-7-06-112-01	3-299-8-00-928-06	3-299-8-00-928-06	3-396-5-06-200-01	4-596-06-402-001
8"	3" NPT	OLD	NA	NA	NA	G79500	035160	069720
		NEW	NA	NA	NA	3-299-8-00-928-08	3-396-5-08-200-01	4-596-08-402-001
	4" NPT	OLD	006120	004680	G79500	G79500	035160	069720
		NEW	3-080-7-08-112-01	3-081-7-08-112-01	3-299-8-00-928-08	3-299-8-00-928-08	3-396-5-08-200-01	4-596-08-402-001
10"	3" NPT	OLD	NA	NA	NA	G82250	037800	071640
		NEW	NA	NA	NA	3-299-8-00-928-10	3-396-5-10-200-01	4-596-10-402-001
	4" NPT	OLD	011400	015840	G82250	G82250	037800	071640
		NEW	3-080-7-10-112-02	3-081-7-10-112-02	3-299-8-00-928-10	3-299-8-00-928-10	3-396-5-10-200-01	4-596-10-402-001
	6" NPT	OLD	011520	015960	G82250	G82250	037800	071640
		NEW	3-080-7-10-112-03	3-081-7-10-112-03	3-299-8-00-928-10	3-299-8-00-928-10	3-396-5-10-200-01	4-596-10-402-001
12"	3" NPT	OLD	NA	NA	NA	G85250	040080	073800
		NEW	NA	NA	NA	3-299-8-00-928-12	3-396-5-12-200-01	4-596-12-402-001
	4" NPT	OLD	017760	019800	G85250	G85250	040080	073800
		NEW	3-080-7-12-112-02	3-081-7-12-112-02	3-299-8-00-928-12	3-299-8-00-928-12	3-396-5-12-200-01	4-596-12-402-001
	6" NPT	OLD	017880	019920	G85250	G85250	040080	073800
		NEW	3-080-7-12-112-03	3-081-7-12-112-03	3-299-8-00-928-12	3-299-8-00-928-12	3-396-5-12-200-01	4-596-12-402-001
	8" NPT	OLD	018000	020040	G85250	G85250	040080	073800
		NEW	3-080-7-12-112-04	3-081-7-12-112-04	3-299-8-00-928-12	3-299-8-00-928-12	3-396-5-12-200-01	4-596-12-402-001
14"	5" FLGD	OLD	NA	NA	NA	G87000	H77423	NA
		NEW	NA	NA	NA	3-299-8-00-928-14	3-338-5-14-000-01	NA
	6" NPT	OLD	NA	NA	NA	G87000	H77423	NA
		NEW	NA	NA	NA	3-299-8-00-928-14	3-338-5-14-000-01	NA
	6" FLGD	OLD	H80800	H81100	G87000	G87000	H77423	NA
		NEW	3-080-7-14-215-01	3-081-7-14-815-01	3-299-8-00-928-14	3-299-8-00-928-14	3-338-5-14-000-01	NA
16"	6" FLGD	OLD	NA	NA	NA	T51870	044400	NA
		NEW	NA	NA	NA	3-299-8-00-928-16	3-338-5-16-000-01	NA
	6" NPT	OLD	NA	NA	NA	T51870	044400	NA
		NEW	NA	NA	NA	3-299-8-00-928-16	3-338-5-16-000-01	NA
	8" FLGD	OLD	021360	023280	T51870	T51870	044400	NA
		NEW	3-080-7-16-215-01	3-081-7-16-215-01	3-299-8-00-928-16	3-299-8-00-928-16	3-338-5-16-000-01	NA
18"	6" FLGD	OLD	NA	NA	NA	047640	047280	NA
		NEW	NA	NA	NA	3-299-8-00-928-18	3-338-5-18-000-01	NA
	6" NPT	OLD	NA	NA	NA	047640	047280	NA
		NEW	NA	NA	NA	3-299-8-00-928-18	3-338-5-18-000-01	NA
	8" FLGD	OLD	024240	026040	047640	047640	047280	NA
		NEW	3-080-7-18-215-01	3-081-7-18-215-01	3-299-8-00-928-18	3-299-8-00-928-18	3-338-5-18-000-01	NA
20"	8" FLGD	OLD	NA	NA	NA	T54880	049320	NA
		NEW	NA	NA	NA	3-299-8-00-928-20	3-338-5-20-000-01	NA
	8" NPT	OLD	NA	NA	NA	T54880	049320	NA
		NEW	NA	NA	NA	3-299-8-00-928-20	3-338-5-20-000-01	NA
	10" FLGD	OLD	026880	027960	T54880	T54880	049320	NA
		NEW	3-080-7-20-212-01	3-081-7-20-212-01	3-299-8-00-928-20	3-299-8-00-928-20	3-338-5-20-000-01	NA

TYPES "OC" (TWO PASS)

Heat Exchanger Replacement Parts

NEW STYLE HEAD (When Bolt Shanks are visible at Front Head)

Size		One Pass				Tank Gasket	Packing Retainer	
Shell Diameter	Head Opening's	Front Head	Rear Head	Head Gasket	Ring		Ring Assembly	
6"	2" NPT	OLD NEW	T06300 3-087-7-06-115-07	004440 3-105-7-06-815-01	G77750 3-298-8-00-925-06	G77000 3-299-8-00-928-06	031320 3-396-5-06-200-01	068160 4-596-06-402-001
	2 1/2" NPT	OLD NEW	NA NA	NA NA	NA NA	G77000 3-299-8-00-928-06	031320 3-396-5-06-200-01	068160 4-596-06-402-001
	4" NPT	OLD NEW	NA NA	NA NA	NA NA	G77000 3-299-8-00-928-06	031320 3-396-5-06-200-01	068160 4-596-06-402-001
8"	3" NPT	OLD NEW	T11550 3-087-7-08-115-06	009240 3-105-7-06-815-01	G80750 3-298-8-00-925-08	G79500 3-299-8-00-928-08	035160 3-396-5-08-200-01	069720 4-596-08-402-001
	4" NPT	OLD NEW	NA NA	NA NA	NA NA	G79500 3-299-8-00-928-08	035160 3-396-5-08-200-01	069720 4-596-08-402-001
10"	3" NPT	OLD NEW	T15960 3-087-7-10-115-02	014280 3-105-7-10-815-07	G84000 3-298-8-00-925-10	G82250 3-299-8-00-928-10	037800 3-396-5-10-200-01	071640 4-596-10-402-001
	4" NPT	OLD NEW	T15260 3-080-7-10-112-01	014280 3-105-7-10-815-07	G84000 3-298-8-00-925-10	G82250 3-299-8-00-928-10	037800 3-396-5-10-200-01	071640 4-596-10-402-001
	6" NPT	OLD NEW	NA NA	NA NA	NA NA	G82250 3-299-8-00-928-10	037800 3-396-5-10-200-01	071640 4-596-10-402-001
12"	3" NPT	OLD NEW	T19180 3-087-7-12-115-01	019080 3-105-7-12-815-01	G86000 3-298-8-00-925-12	G85250 3-299-8-00-928-12	040080 3-396-5-12-200-01	073800 4-596-12-402-001
	4" NPT	OLD NEW	T18760 3-087-7-12-112-01	019080 3-105-7-12-815-01	G86000 3-298-8-00-925-12	G85250 3-299-8-00-928-12	040080 3-396-5-12-200-01	073800 4-596-12-402-001
	6" NPT	OLD NEW	NA NA	NA NA	NA NA	G85250 3-299-8-00-928-12	040080 3-396-5-12-200-01	073800 4-596-12-402-001
	8" NPT	OLD NEW	NA NA	NA NA	NA NA	G85250 3-299-8-00-928-12	040080 3-396-5-12-200-01	073800 4-596-12-402-001
14"	5" FLGD	OLD NEW	H81160 3-087-7-14-215-01	H62501 3-105-7-14-815-01	G87500 3-298-8-00-925-14	G87000 3-299-8-00-928-14	H77423 3-338-5-14-000-01	NA NA
	6" NPT	OLD NEW	T23380 3-087-7-14-112-01	H62501 3-105-7-14-815-01	G87500 3-298-8-00-925-14	G87000 3-299-8-00-928-14	H77423 3-338-5-14-000-01	NA NA
	6" FLGD	OLD NEW	NA NA	NA NA	NA NA	G87000 3-299-8-00-928-14	H77423 3-338-5-14-000-01	NA NA
16"	6" FLGD	OLD NEW	H80812 3-087-7-16-215-01	023520 3-105-7-16-815-01	T52010 3-298-8-00-925-16	T51870 3-299-8-00-928-16	044400 3-338-5-16-000-01	NA NA
	6" NPT	OLD NEW	T24990 3-087-7-16-112-01	023520 3-105-7-16-815-01	T52010 3-298-8-00-925-16	T51870 3-299-8-00-928-16	044400 3-338-5-16-000-01	NA NA
	8" FLGD	OLD NEW	NA NA	NA NA	NA NA	T51870 3-299-8-00-928-16	044400 3-338-5-16-000-01	NA NA
18"	6" FLGD	OLD NEW	H80845 3-087-7-18-215-01	025800 3-105-7-18-815-01	048120 3-298-8-00-925-18	047640 3-299-8-00-928-18	047280 3-338-5-18-000-01	NA NA
	6" NPT	OLD NEW	T26250 3-087-7-18-112-01	025800 3-105-7-18-815-01	048120 3-298-8-00-925-18	047640 3-299-8-00-928-18	047280 3-338-5-18-000-01	NA NA
	8" FLGD	OLD NEW	NA NA	NA NA	NA NA	047640 3-299-8-00-928-18	047280 3-338-5-18-000-01	NA NA
20"	8" FLGD	OLD NEW	H80857 3-087-7-20-215-01	028200 3-105-7-20-815-01	T55090 3-298-8-00-925-20	T54880 3-299-8-00-928-20	049320 3-338-5-20-000-01	NA NA
	8" NPT	OLD NEW	T27370 3-087-7-20-112-01	028200 3-105-7-20-815-01	T55090 3-298-8-00-925-20	T54880 3-299-8-00-928-20	049320 3-338-5-20-000-01	NA NA
	10" FLGD	OLD NEW	NA NA	NA NA	NA NA	T54880 3-299-8-00-928-20	049320 3-338-5-20-000-01	NA NA

TYPE "GC"

Gas Cooler Replacement Parts – New Style Head

Size			Front Head (C.I.) Threaded	Rear Head (C.I.) Threaded	Head and Tank Gaskets	Packing Set	Packing Retainer	
Shell Diameter	Head Openings						Ring	Ring Assembly
3"	3" NPT	OLD	A24600	A24300	A24900	*	NA	NA
		NEW	3-082-7-03-112-02	3-082-7-03-112-01	3-299-8-03-110-20	*	NA	NA
4"	4" NPT	OLD	G11500	G10500	G74250	*	029880	067800
		NEW	3-082-7-04-112-02	3-082-7-04-112-04	3-299-8-00-928-04	*	3-396-5-04-200-01	4-596-04-402-001
6"	4" NPT	OLD	G01500	G03500	G77000	*	031320	068160
		NEW	3-080-7-06-112-01	3-081-7-06-112-01	3-299-8-00-928-06	*	3-396-5-08-200-01	4-596-06-402-001
6"	6" NPT	OLD	F71000	F71400	G77000	*	031320	068160
		NEW	3-082-7-06-112-01	3-082-7-06-112-02	3-299-8-00-928-06	*	3-396-5-06-200-01	4-596-06-402-001
8"	4" NPT	OLD	O06120	O09480	G79500	*	035160	069720
		NEW	3-080-7-08-112-01	3-081-7-08-112-01	3-299-8-00-928-08	*	3-396-5-08-200-01	4-596-08-402-001
8"	8" NPT	OLD	A22000	A21600	G79500	*	035160	069720
		NEW	3-082-7-08-112-01	3-082-7-08-112-02	3-299-8-00-928-08	*	3-396-5-08-200-01	4-596-08-402-001
10"	6" NPT	OLD	O11520	O15960	G82250	*	037800	071640
		NEW	3-080-7-10-112-03	3-081-7-10-112-03	3-299-8-00-928-10	*	3-396-5-10-200-01	4-596-10-402-001
10"	10" NPT	OLD	F72600	F73000	G82250	*	037800	071640
		NEW	3-082-7-10-112-02	3-082-7-10-112-01	3-299-8-00-928-10	*	3-396-5-10-200-01	4-596-10-402-001
12"	6" NPT	OLD	O17880	O19920	G85250	*	040080	073800
		NEW	3-080-7-12-112-03	3-081-7-12-112-03	3-299-8-00-928-12	*	3-396-5-12-200-01	4-596-12-402-001
12"	8" NPT	OLD	O18000	O20040	G85250	*	040080	073800
		NEW	3-080-7-12-112-04	3-081-7-12-112-04	3-299-8-00-928-12	*	3-396-5-12-200-01	4-596-12-402-001

*See Packing Chart below.

PACKING CHART

OLD STYLE OIL COOLER

Size	Old Number	New Number	Pieces	Size	Length	Total Length
6"	X51603	3-359-8-00-910-06	4	3/8" Sq.	21 1/2"	86"
8"	X51603	3-359-8-00-910-08	4	3/8" Sq.	27"	108"
10"	X51603	3-359-8-00-910-10	4	3/8" Sq.	33"	132"
12"	X51603	3-359-8-00-910-12	4	3/8" Sq.	39"	156"
18"	X51603	3-359-8-00-910-18	4	3/8" Sq.	55 1/4"	221"

OLD STYLE GAS COOLER

Size	Old Number	New Number	Pieces	Size	Length	Total Length
3"	X51601	3-359-8-00-908-09	3	1/4" Sq.	10 1/4"	30 3/4"
4"	X51601	3-359-8-00-908-12	3	1/4" Sq.	13 3/8"	40 1/8"
6"	X51603	3-359-8-00-910-02	3	3/8" Sq.	20"	60"
8"	X51603	3-359-8-00-910-04	3	3/8" Sq.	26"	78"
10"	X51603	3-359-8-00-910-07	3	3/8" Sq.	32 2/8"	97 7/8"
12"	X51603	3-359-8-00-910-13	4	3/8" Sq.	39 1/2"	158"

NEW STYLE OIL COOLER

Size	Old Number	New Number	Pieces	Size	Length	Total Length
6"	X51602	3-359-8-00-909-27	4	5/16" Sq.	21 1/2"	86"
8"	X51602	3-359-8-00-909-34	4	5/16" Sq.	27"	108"
10"	X51602	3-359-8-00-909-42	4	5/16" Sq.	33"	132"
12"	X51602	3-359-8-00-909-50	4	5/16" Sq.	39"	156"
14"	X51603	3-359-8-00-910-14	4	3/8" Sq.	43 1/4"	173"
16"	X51603	3-359-8-00-910-16	4	3/8" Sq.	49 1/4"	197"
18"	X51603	3-359-8-00-910-18	4	3/8" Sq.	55 1/4"	221"
20"	X51603	3-359-8-00-910-20	4	3/8" Sq.	61 1/4"	245"
24"	X51603	3-359-8-00-910-24	4	3/8" Sq.	75"	300"

NEW STYLE GAS COOLER

Size	Old Number	New Number	Pieces	Size	Length	Total Length
3"	X51601	3-359-8-00-908-09	3	1/4" Sq.	10 1/4"	30 3/4"
4"	X51601	3-359-8-00-908-19	4	1/4" Sq.	15 1/2"	62"
6"	X51602	3-359-8-00-909-27	4	5/16" Sq.	21 1/2"	86"
8"	X51602	3-359-8-00-909-34	4	5/16" Sq.	27"	108"
10"	X51602	3-359-8-00-909-42	4	5/16" Sq.	33"	132"
12"	X51602	3-359-8-00-909-50	4	5/16" Sq.	39"	156"

NOTE: New no. is for 1 piece of packing at the designated total length.

New 12 Digit Part Numbers for CHX and CHXS Replacement Parts

TABLE I: Heads for CHX and CHXS Units

C.I.: Cast Iron / **C.B.:** Cast Brass / **S.S.:** Cast 316 Stainless Steel

		1 Pass		2 Pass		4 Pass	
		Front & Rear		Front	Rear	Front	Rear
2"	C.I.	3-080-7-02-115-01		NA	NA	NA	NA
	C.B.	3-080-2-02-115-01		NA	NA	NA	NA
	S.S.	3-080-6-02-115-01		NA	NA	NA	NA
3"	C.I.	3-080-7-03-115-01	3-087-7-03-115-01	3-104-7-03-815-01	3-093-7-03-115-01	3-112-7-03-815-01	
	C.B.	3-080-2-03-115-01	3-087-2-03-115-01	3-104-2-03-815-01	3-093-2-03-115-01	3-112-2-03-815-01	
	S.S.	3-080-6-03-115-01	3-087-6-03-115-01	3-104-6-03-815-01	3-093-6-03-115-01	3-112-6-03-815-01	
4"	C.I.	3-080-7-04-115-03	3-087-7-04-115-05	3-104-7-04-815-03	3-093-7-04-115-03	3-112-7-04-815-03	
	C.B.	3-080-2-04-115-02	3-087-2-04-115-03	3-104-2-04-815-03	3-093-2-04-115-01	3-112-2-04-815-01	
	S.S.	3-080-6-04-115-01	3-087-6-04-115-01	3-104-6-04-815-01	3-093-6-04-115-01	3-112-6-04-815-01	
5"	C.I.	3-080-7-05-115-01	3-087-7-05-115-01	3-104-7-05-815-01	3-093-7-05-115-01	3-112-7-05-815-01	
	C.B.	3-080-2-05-115-01	3-087-2-05-115-01	3-104-2-05-815-01	3-093-2-05-115-01	3-112-2-05-815-01	
	S.S.	3-080-6-05-115-01	3-087-6-05-115-01	3-104-6-05-815-01	3-093-6-05-115-01	3-112-6-05-815-01	
6"	C.I.	3-080-7-06-115-01	3-087-7-06-115-01	3-104-7-06-815-01	3-093-7-06-115-01	3-112-7-06-815-01	
	C.B.	3-080-2-06-115-01	3-087-2-06-115-01	3-104-2-06-815-01	3-093-2-06-115-01	3-112-2-06-815-01	
	S.S.	3-080-6-06-115-01	3-087-6-06-115-01	3-104-6-06-815-01	3-093-6-06-115-01	3-112-6-06-815-01	
8"	C.I.	3-080-7-08-115-01	3-087-7-08-115-01	3-104-7-08-815-01	3-093-7-08-115-01	3-112-7-08-815-01	
	C.B.	3-080-2-08-115-01	3-087-2-08-115-01	3-104-2-08-815-01	3-093-2-08-115-01	3-112-2-08-815-01	
	S.S.	3-080-6-08-115-01	3-087-6-08-115-01	3-104-6-08-815-01	3-093-6-08-115-01	3-112-6-08-815-01	

TABLE II: Gaskets for CHX and CHXS Units

2"	C.I.-C.B.	3-299-8-02-113-01	NA	NA	NA	NA
	S.S.	3-299-8-02-310-02	NA	NA	NA	NA
3"	ALL	3-299-8-03-113-01	3-298-8-02-113-03	3-299-8-03-113-01	3-298-8-02-113-02	3-298-8-03-113-03
4"	ALL	3-299-8-04-210-07	3-298-8-04-210-04	3-299-8-04-210-07	3-298-8-04-210-05	3-298-8-04-210-04
5"	ALL	3-299-8-05-110-01	3-298-8-05-110-01	3-299-8-05-110-01	3-298-8-05-110-02	3-298-8-05-110-01
6"	ALL	3-299-8-06-110-01	3-298-8-06-110-01	3-299-8-06-110-01	3-298-8-06-110-02	3-298-8-06-110-01
8"	ALL	3-299-8-08-110-01	3-298-8-08-110-01	3-299-8-08-110-01	3-298-8-08-110-02	3-298-8-08-110-01

LEG ASSEMBLIES

for CHX and CHXS Units

Diameter*	Cradle Assembly	Mounting Feet
2"	4-540-02-201-001	NA
3"	4-540-03-201-001	3-425-5-03-101-02
4"	NA	3-425-5-04-101-08
5"	NA	3-425-5-05-101-03
6"	NA	3-425-5-06-101-03
8"	NA	3-425-5-08-101-04

ZINC RODS

(Corrosion Eliminators)

for CHX Units

CHX Size	Part Number	Threaded Size
2" thru 5"	3-386-9-03-101-02	³ / ₈ " NPT
6" & 8"	3-386-9-04-101-02	¹ / ₂ " NPT

***NOTE:**

- 1) In 2" and 3" units assembly of the legs with the unit is required.
- 2) 3" unit is available either with a cradle assembly or mounting feet.
- 3) 4"-8" units are shipped assembled with their mounting feet.

Obsolete Part Numbers for CHX Units

CHX Model Number	Part Number Prior to October 1986
CHX308-1S CHX308-1L CHX308-2S CHX308-2L CHX308-4S CHX308-4L	158060 158061 158066 158067 158072 158073
CHX314-1S CHX314-1L CHX314-2S CHX314-2L CHX314-4S CHX314-4L	158062 158063 158068 158069 158074 158075
CHX324-1S CHX324-1L CHX324-2S CHX324-2L CHX324-4S CHX324-4L	158064 158065 158070 158071 158076 158077
*CHX414-1S *CHX414-1L *CHX414-2S *CHX414-2L *CHX414-4S *CHX414-4L	158078 158079 158084 158085 158090 158091
*CHX424-1S *CHX424-1L *CHX424-2S *CHX424-2L *CHX424-4S *CHX424-4L	158080 158081 158086 158087 158092 158093
*CHX436-1S *CHX436-1L *CHX436-2S *CHX436-2L *CHX436-4S *CHX436-4L	158082 158083 158088 158089 158094 158095

*Due to a slight design change in the 4" CHX units after October, 1986, replacement parts that are currently available will not fit these older units.

CHX Model Number	Part Number Prior to October 1986
CHX514-1S CHX514-1L CHX514-2S CHX514-2L CHX514-4S CHX514-4L	158096 158097 158102 158103 158108 158109
CHX524-1S CHX524-1L CHX524-2S CHX524-2L CHX524-4S CHX524-4L	158098 158099 158104 158105 158110 158111
CHX536-1S CHX536-1L CHX536-2S CHX536-2L CHX536-4S CHX536-4L	158100 158101 158106 158107 158112 158113
CHX624-1S CHX624-1L CHX624-2S CHX624-2L CHX514-4S CHX624-4L	158114 158115 158122 158123 158130 158131
CHX636-1S CHX636-1L CHX636-2S CHX636-2L CHX636-4S CHX636-4L	158116 158117 158124 158125 158132 158133
CHX648-1S CHX648-1L CHX648-2S CHX648-2L CHX648-4S CHX648-4L	158118 158119 158126 158127 158134 158135
CHX660-1S CHX660-1L CHX660-2S CHX660-2L CHX660-4S CHX660-4L	158120 158121 158128 158129 158136 158137

Replacement Tube Bundles For Obsolete Pre-1977 “New Style”

14" Thru 16" Diameter “SU” Heat Exchangers

(Note: Current RTBA's Will Not Fit Pre-1977 Units/Shells)

14" SU Pre-1977 Design

B&G Model Number	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes		RTBA With Steel Tubesheet, Copper Tubes (Standard Materials)	
	Old Pre-1977 B&G Complete Unit P/N		12-Digit B&G Drawing Number	New “Hard” Part Number
SU143-2	U11-143-2	125181	4-241-14-036-001	BY424114036001
SU144-2	U11-144-2	125182	4-241-14-048-001	BY424114048001
SU145-2	U2-145-2	125183	4-241-14-060-001	BY424114060001
SU146-2	U2-146-2	125184	4-241-14-072-006	BY424114072006
SU147-2	U2-147-2	125185	4-241-14-084-003	BY424114084003
SU148-2	U2-148-2	125202	4-241-14-096-004	BY424114096004
SU149-2	U2-149-2	125203	4-241-14-108-001	BY424114108001
SU1410-2	U2-1410-2	125204	4-241-14-120-002	BY424114120002
SU143-4	U11-143-4	125186	4-241-14-036-003	BY424114036003
SU144-4	U11-144-4	125187	4-241-14-048-002	BY424114048002
SU145-4	U2-145-4	125188	4-241-14-060-003	BY424114060003
SU146-4	U2-146-4	125189	4-241-14-072-005	BY424114072005
SU147-4	U2-147-4	125190	4-241-14-084-001	BY424114084001
SU148-4	U2-148-4	125208	4-241-14-096-002	BY424114096002
SU149-4	U2-149-4	125209	4-241-14-108-002	BY424114108002
SU1410-4	U2-1410-4	125210	4-241-14-120-003	BY424114120003

16" SU Pre-1977 Design

B&G Model Number	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes		RTBA With Steel Tubesheet, Copper Tubes (Standard Materials)	
	Old Pre-1977 B&G Complete Unit P/N		12-Digit B&G Drawing Number	New “Hard” Part Number
SU163-2	U11-163-2	125191	4-241-16-036-001	BY424116036001
SU164-2	U11-164-2	125192	4-241-16-048-004	BY424116048004
SU165-2	U11-165-2	125193	4-241-16-060-001	BY424116060001
SU166-2	U11-166-2	125194	4-241-16-072-001	BY424116072001
SU167-2	U11-167-2	125195	4-241-16-084-002	BY424116084002
SU168-2	U2-168-2	125205	4-241-16-096-001	BY424116096001
SU169-2	U2-169-2	125206	4-241-16-108-002	BY424116108002
SU1610-2	U2-1610-2	125207	4-241-16-120-003	BY424116120003
SU163-4	U11-163-4	125196	4-241-16-036-003	BY424116036003
SU164-4	U11-164-4	125197	4-241-16-048-005	BY424116048005
SU165-4	U11-165-4	125198	4-241-16-060-008	BY424116060008
SU166-4	U11-166-4	125199	4-241-16-072-003	BY424116072003
SU167-4	U11-167-4	125200	4-241-16-084-004	BY424116084004
SU168-4	U2-168-4	125211	4-241-16-096-003	BY424116096003
SU169-4	U2-169-4	125212	4-241-16-108-004	BY424116108004
SU1610-4	U2-1610-4	125213	4-241-16-120-002	BY424116120002

NOTE: A “Hard” part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a “B” for B&G and a “Y” for “yes” regarding ASME code.

Replacement Tube Bundles For Obsolete Pre-1977 “New Style”

14" Thru 16" Diameter “SU” Heat Exchangers

(Note: Current RTBA's Will Not Fit Pre-1977 Units/Shells)

18" SU Pre-1977 Design

B&G Model Number	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes		RTBA With Steel Tubesheet, Copper Tubes (Standard Materials)	
	Old Pre-1977 B&G Complete Unit P/N		12-Digit B&G Drawing Number	New “Hard” Part Number
SU183-2	U11-183-2	125214	4-241-18-036-002	BY424118036002
SU184-2	U11-184-2	125215	4-241-18-048-001	BY424118048001
SU185-2	U11-185-2	125216	4-241-18-060-002	BY424118060002
SU186-2	U11-186-2	125217	4-241-18-072-001	BY424118072001
SU187-2	U11-187-2	125218	4-241-18-084-004	BY424118084004
SU188-2	U11-188-2	125219	4-241-18-096-001	BY424118096001
SU189-2	U11-189-2	125220	4-241-18-108-001	BY424118108001
SU1810-2	U11-1810-2	125221	4-241-18-120-001	BY424118120001
SU183-4	U11-183-4	125222	4-241-18-036-001	BY424118036001
SU184-4	U11-184-4	125223	4-241-18-048-003	BY424118048003
SU185-4	U11-185-4	125224	4-241-18-060-003	BY424118060003
SU186-4	U11-186-4	125225	4-241-18-072-002	BY424118072002
SU187-4	U11-187-4	125226	4-241-18-084-001	BY424118084001
SU188-4	U11-188-4	125227	4-241-18-096-002	BY424118096002
SU189-4	U11-189-4	125228	4-241-18-108-002	BY424118108002
SU1810-4	U11-1810-4	125229	4-241-18-120-003	BY424118120003

20" SU Pre-1977 Design

B&G Model Number	Standard Unit With Cast Iron Head Steel Tubesheet Copper Tubes		RTBA With Steel Tubesheet, Copper Tubes (Standard Materials)	
	Old Pre-1977 B&G Complete Unit P/N		12-Digit B&G Drawing Number	New “Hard” Part Number
SU203-2	U2-203-2	125230	4-241-20-036-001	BY424120036001
SU204-2	U2-204-2	125231	4-241-20-048-006	BY424120048006
SU205-2	U2-205-2	125232	4-241-20-060-001	BY424120060001
SU206-2	U2-206-2	125233	4-241-20-072-002	BY424120072002
SU207-2	U2-207-2	125234	4-241-20-084-001	BY424120084001
SU208-2	U2-208-2	125235	4-241-20-096-002	BY424120096002
SU209-2	U2-209-2	125236	4-241-20-108-003	BY424120108003
SU2010-2	U2-2010-2	125237	4-241-20-120-002	BY424120120002
SU203-4	U2-203-4	125238	4-241-20-036-003	BY424120036003
SU204-4	U2-204-4	125239	4-241-20-048-001	BY424120048001
SU205-4	U2-205-4	125240	4-241-20-060-003	BY424120060003
SU206-4	U2-206-4	125241	4-241-20-072-004	BY424120072004
SU207-4	U2-207-4	125242	4-241-20-084-005	BY424120084005
SU208-4	U2-208-4	125243	4-241-20-096-001	BY424120096001
SU209-4	U2-209-4	125244	4-241-20-108-001	BY424120108001
SU2010-4	U2-2010-4	125245	4-241-20-120-001	BY424120120001

NOTE: A “Hard” part number is a new designation for a standard heat exchanger. It contains no dashes as before and is preceded by a “B” for B&G and a “Y” for “yes” regarding ASME code.

CAST 316SS HEADS

for SU, WU, TCW, OC, OF Units

Diameter	Passes		Cast 316SS Head with NPT Connection	Connection Size	Cast 316SS Head with Flange Connections		Connection Size
					Front Head	Rear Head	
4"	1	OLD	NA		NA	NA	
		NEW	NA		NA	NA	
	2	OLD	T03150	1½	NA	NA	
NEW	3-087-6-04-115-02	NA	NA				
4	OLD	T03430	1¼	NA	NA		
	NEW	3-093-6-04-115-02		NA	NA		
6"	1	OLD	NA		H79332	H79331	4"
		NEW	NA		3-080-6-06-215-04	3-081-6-06-215-01	
	2	OLD	T07980	2	NA	H79311	
NEW	3-087-6-06-115-06	NA	3-105-6-06-815-01				
4	OLD	T08260	1½	NA	NA		
	NEW	3-093-6-06-115-05		NA	NA		
8"	1	OLD	NA		H79335	H79334	6"
		NEW	NA		3-080-6-08-215-08	3-081-6-08-215-01	
	2	OLD	T12810	3	NA	H79313	
NEW	3-087-6-08-115-06	NA	3-105-6-08-815-01				
4	OLD	T13090	2	NA	NA		
	NEW	3-093-6-08-115-10		NA	NA		
10"	1	OLD	NA		H79338	H79337	6"
		NEW	NA		3-080-6-10-215-08	3-081-6-10-215-01	
	2	OLD	T16310	4	H79321	H79315	4"
NEW	3-087-6-10-112-01	3-087-6-10-215-03	3-105-6-10-815-01				
4	OLD	T16590	3	NA	NA		
	NEW	3-093-6-10-115-04		NA	NA		
12"	1	OLD	NA		H79341	H79340	8"
		NEW	NA		3-080-6-12-215-07	3-081-6-12-215-01	
	2	OLD	T20020	4	H79323	H79317	4"
NEW	3-087-6-12-112-01	3-087-6-12-215-07	3-105-6-12-815-01				
4	OLD	T20300	4	H79327	NA	4"	
	NEW	3-093-6-12-112-01		3-093-6-12-215-01	NA		
14"	1	OLD	NA		H79344	H79343	8"
		NEW	NA		3-080-6-14-215-01	3-081-6-14-215-01	
	2	OLD	NA		H79325	H79319	5"
NEW	NA	3-087-6-14-215-01	3-105-6-14-815-01				
4	OLD	NA		H79329	NA	4"	
	NEW	NA		3-093-6-14-215-01	NA		

Notes

1. All cast 316SS heads are designed for 150PSIG W.P. except the 10" dia. 2-pass and the 12" dia. 2 and 4-pass heads with NPT connections. They are designed for 125PSIG W.P.
2. Rear head column part numbers are for OC units only. Single pass OF units use two "Front Heads" for the front and rear heads.
3. Two pass "REAR HEADS" have no connection except for a 3/4" NPT drain. Consult factory when ordering as a replacement part for an OF unit.

CAST DUCTILE IRON HEADS

400 PSI @ 400°F (Standard on HTWU Units)

Diameter	# Passes		Cast Ductile Iron Head	NPT Connect Size
4"	2	OLD NEW	T03570 3-087-7-04-140-01	1½
	4	OLD NEW	T03710 3-093-7-04-140-01	1¼
	6	OLD NEW	NA NA	NA
6"	2	OLD NEW	T08470 3-087-7-06-140-01	2
	4	OLD NEW	T08680 3-093-7-06-140-01	1½
	6	OLD NEW	H79400 3-098-7-06-140-02	1¼
8"	2	OLD NEW	T13300 3-087-7-08-140-01	3
	4	OLD NEW	T13510 3-093-7-08-140-01	2
	6	OLD NEW	H79800 3-098-7-08-140-02	2
10"	2	OLD NEW	T16730 3-087-7-10-140-01	3
	4	OLD NEW	T15890 3-093-7-10-140-01	3
	6	OLD NEW	H80200 3-098-7-10-140-02	2½
12"	2	OLD NEW	T20510 3-087-7-12-140-01	3
	4	OLD NEW	T19740 3-093-7-12-140-01	3
	6	OLD NEW	H80600 3-098-7-12-140-02	3

FLANGED NOZZLES CAST IRON HEADS

150 PSIG W.P.

Size Shell Diameter		Head	
		2 Pass	4 Pass
10"	OLD	H87011	NA
	NEW	3-087-7-10-215-08	NA
12"	OLD	H80412	NA
	NEW	3-087-7-12-215-02	NA
14"	OLD	H81160	H62910
	NEW	3-087-7-14-215-01	3-093-7-14-215-01
16"	OLD	H80812	H62740
	NEW	3-087-7-16-215-01	3-093-7-16-215-01
18"	OLD	H80845	H81130
	NEW	3-087-7-18-215-01	3-093-7-18-215-01
20"	OLD	H80857	H80850
	NEW	3-087-7-20-215-01	3-093-7-20-215-01

HIGH TEMPERATURE, HIGH PRESSURE GASKETS

(Flexitallic or Spiral Wound)
(Standard on HTWU Units)

Diameter	# Passes	Old B&G Part Number	New 12 Digit B&G Part Number
4"	Shell Gasket	H62979	3-299-9-04-140-02
	2	H62980	3-298-9-04-140-01
	4	H62981	3-298-9-04-140-02
6"	Shell Gasket	H62982	3-299-9-00-919-06
	2	H62986	3-298-9-00-924-06
	4	H62990	3-298-9-00-925-06
8"	6	H62994	3-298-9-00-926-06
	Shell Gasket	H62983	3-299-9-00-919-08
	2	H62987	3-298-9-00-924-08
10"	4	H62991	3-298-9-00-925-08
	6	H62995	3-298-9-00-926-08
	Shell Gasket	H62984	3-299-9-00-919-10
12"	2	H62988	3-298-9-00-924-10
	4	H62992	3-298-9-00-925-10
	6	H62996	3-298-9-00-926-10
12"	Shell Gasket	H62985	3-299-9-00-919-12
	2	H62989	3-298-9-00-924-12
	4	H62993	3-298-9-00-925-12
12"	6	H62997	3-298-9-00-926-12



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