# TECHNICAL GUIDE

# DOWNFLOW/UPFLOW ELECTRIC FURNACE

# **MODELS: EBE/EUE SERIES**









#### **DESCRIPTION**

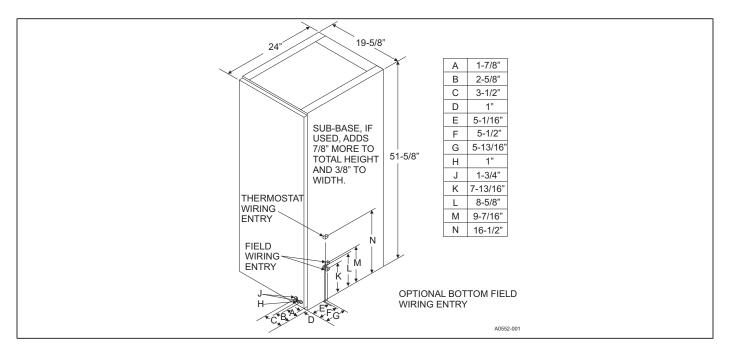
The EBE/EUE Series Electric Furnace is actually two systems in one. As an air handler, it provides airflow for air conditioning and heat pump cooling requirements. As an electric furnace, its range of heating capacities makes the EBE/EUE a perfect match for the heating requirements of almost any manufactured or modular home.

#### WARRANTY

2-year limited parts warranty, and 1-year labor.

#### **FEATURES**

- Zero clearance feature allows the EBE/EUE to be installed where space is a premium.
- Pre-painted white front panels provide a scratch resistant, attractive, easy to clean appliance finish.
- Built-in coil cabinet is design-matched to work in conjunction with EBE/EUE furnaces, heat pumps, & air conditioners manufactured by Johnson Controls, Inc. in Wichita, Kansas which provide ease of installation and highly efficient operating performance. Downflow or upflow coil shelf accessory is required for the EBE model. The EUE model has an upflow coil shelf already installed, and the unit has a solid door on it.
- Air Conditioner and Heat Pump operation ready, all models have a multi-speed blower capable of handling cooling and heat pump loads.
- Heating package includes specifically designed, long lasting nickel/chrome heat elements.
- Universal throw-away filter cleans the air, and is easy to replace on the EBE unit. No filters are furnished with EUE models. External filter base and/or filter rack is needed for field installation.
- Accessory blower kit available for larger A/C and HP applications.
- As defined by the U.S. Department of Energy, these furnaces are 100% efficient when used in specified applications.



# **Physical and Electrical Data**

<sup>1</sup> MODEL NUMBER			<sup>2,3</sup> EBE10F EUE10A	<sup>3,4</sup> EBE12F EUE12A	<sup>5</sup> EBE15F EUE15A	<sup>5</sup> EBE17F EUE17A	<sup>5</sup> EBE20F EUE20A	<sup>5</sup> EBE23F EUE23A		
D.O.E.	240 VAC	BTU	34,000	39,000	51,000	56,000	67,000	77,000		
Output	60 Hz.,1 Phase	kW	10.0	11.4	15.0	16.4	19.6	22.6		
	230 VAC	BTU	31,000	36,000	47,000	52,000	61,000	71,000		
OUTPUT	60 Hz.,1 Phase	kW	9.1	10.6	13.8	15.2	17.9	20.8		
CAPACITY	220 VAC	BTU	29,000	33,000	43,000	48,000	57,000	65,000		
	60 Hz.,1 Phase	kW	8.5	9.7	12.6	14.1	16.7	19.1		
Element	Element Capacity kW		9.6	11.2	14.4	16.0	19.2	21.6		
@ 240 VAC		Amps	40.0	46.7	60.0	66.7	80.0	90.0		
Motor Amps @ 240 V.			4.0 Maximum							
Circuit L	Circuit Load Amps		43.8	50.5 <sup>5</sup>	43.8	47.1	43.8	47.1		
@ 240 V.		CKT 2	NA	NA	20.0	23.3	40.0	46.7		
Filter Size for EBE in top of unit only			16 x 20 x 1							
Filter Size for EBE in louvered door only			20 x 20 x 1							
Shipping Weights			83	84	85	86	84	86		

# NOTES:

- 1 Casing or Cabinet must be permanently grounded in accordance with N.E.C. or other applicable codes.
- 2 Does Not require a Jumper.
- 3 Approved for Single Branch Circuit Service Only.
- 4 Jumper provided for Single Branch Circuit Only.
- 5 Requires Jumper Bars (P/N 3500-378P).

#### **EBE/EUE Series Blower Performance**

Static Pressure (Inches of WC)	Speed	0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8
	Hi	1607	1563	1515	1477	1434	1406	1377	1345
CEM (CED Air)	MH	1390	1346	1298	1286	1253	1224	1201	1160
CFM (STD. Air) for all EBE/EUE Models	М	1241	1192	1151	1115	1097	1074	1032	1000
	ML	1099	1051	1002	979	949	912	872	855
	Lo	1006	950	923	896	860	826	800	728

### Wiring Requirements

MODELS	<sup>1</sup> EBE10F EUE10A	<sup>2</sup> EBE12F EUE12A	<sup>3</sup> EBE15F EUE15A		<sup>3</sup> EBE17F EUE17A		<sup>3</sup> EBE20F EUE20A		<sup>3</sup> EBE23F EUE23A		
Single Branch Circuit Service	2 Leads + 1 Ground CKT #1										
Nominal Circuit Load - AMPS	43.8	50.5	63.8		70.4		83.8		93.8		
Minimum Wire Size (90°C)	#8	#6	#4		#4		#3		#2		
Minimum Wire Size (75°C)	#6	#6	#4		#3		#2		#1		
Minimum Wire Size (60°C)	#6	#4	#3		#2		#1		#0		
Ground Wire Size	#10	#8	#8		#8		#6		#6		
Max. Fuse (or C.B.) - AMPS	60	70	80		90		110		125		
Dual Branch Circuit Service			CKT #1	CKT #2							
Branch Circuit Load - Amps	NOT APPROVED		43.8	20.0	47.1	23.3	43.8	40.0	47.1	46.7	
Branch Circuit Min Amps			54.8	25.0	58.9	29.1	54.8	50.0	58.9	58.4	
Minimum Wire Size (90°C)			#8	#10	#6	#10	#8	#8	#6	#6	
Minimum Wire Size (75°C)			#6	#10	#6	#10	#6	#8	#6	#6	
Minimum Wire Size (60°C)			#6	#10	#4	#10	#6	#6	#4	#4	
Ground Wire Size <sup>4</sup>			#10	#10	#10	#10	#10	#10	#10	#10	
Max. Fuse (or C.B.) - Amps			60	30	60	30	60	50	60	60	

#### NOTES:

- 1 Does Not require a Jumper.
- 2 Jumper provided for Single Branch Circuit Only.
- 3 Requires Jumper Bars (P/N 3500-378P).
- 4 Refer to National Electrical Code (NEC). Table 250-122 for Non-Sheathed Conductor Ground Wire.

#### **LOCATION**

Access for servicing is an important factor in the location of any furnace. A minimum of 24 inches should be provided in front of the furnace for access to the heating elements and controls. This access may be provided by a closet door or by locating the furnace 24 inches from a facing wall or partition.

#### **FURNACE CLEARANCE**

This furnace is approved for zero (0) inch clearance to combustible material on all or any part of the furnace exterior and the inlet or outlet duct work except as stated below.

For furnaces installed in upflow application, there must be a minimum of 1" (2.54 cm) clearance from the bare surface of the outlet duct work for a distance of 3 feet (91.4 cm) from the supply air opening. This requirement is met if the duct is wrapped with an insulating material at least 1" thick and having an R-value of at least R-4.

#### **RETURN AIR**

In order for the furnace to work properly, a closet or alcove must have a certain total free area opening for return air.

#### For Heating Only Furnace

Minimum 200 sq. in (1290 sq. cm) free area opening. Use any return Grille with minimum 200 sq. in. free opening.

#### For up to 4 Ton AC & HP Applications (Standard Blower)

Minimum 250 sq. in. (1613 sq. cm) free area opening. The standard blower assembly supplied with the furnace is capable of handling up 4 Ton AC applications. Use any return grille with minimum 250 sq. in. (1613 sq. cm) free area opening.

#### For 5 Ton AC Applications (Accessory Blower)

Minimum 350 sq. in (2129 sq. cm) free area opening. Use 5 Ton AC blower accessory 3500-7901/A. Use any return grille with a minimum 350 sq. in. (2129 sq. cm) free area opening.

#### Location

For downflow applications, the return air opening can be located in a closet front door, or in a sidewall above the furnace casing, or in a louvered door on the furnace. If opening for the return air is located in the floor, side walls or closet door anywhere below furnace casing height, 6 inches minimum clearance must be provided on the furnace side where return is located to provide for proper air flow.

For Upflow installations, a closet that is 32 inches wide by 30 inches deep with a 30-inch wide door is necessary. This is not required if there is a return grille installed below furnace.

#### **AIR FILTER**

The filter supplied with the furnace is of the throw-away type. Filters need to be cleaned frequently. The filter supplied with the furnace is disposable and not reusable. DO change filters often since clean filters not only provide added comfort, better and cleaner environment, but increase the efficiency of the furnace as well.

#### **Filter Location**

The furnace's front panel must be removed to gain access to the filter of the downflow furnace. However, the filter for the upflow furnace\* is located behind the return air grill, adjacent to the furnace closet or any other location in the return air.

