

# **18 SEER IDS** Inverter Ducted Split

# **Quick Start Guide**



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# Overview

The Bosch Inverter Ducted Split (IDS) is designed to be installed in the same way as standard single stage heat pump/AC system. The IDS condenser is designed to maintain a target coil temperature, and is able to adjust that target coil temperature based on the performance/equipment runtime in the previous hour. Bosch IDS compensates for changes in building load and conditions without having to manipulate blower fan speeds. (Bosch IDS uses a X13 fixed speed type blower motor.) In addition, the systems modulation is "sensed," not communicated, through a complex proprietary control which allows for the system to be installed with most standard 24v (2H1C) heat pump thermostats. (See Figures 1.1 and 1.2 for wiring diagram.)



# Key Selling and Installation Features and Benefits:

- ▶ 18 SEER Inverter Drive
- 85 Step Compressor (25% 110% capacity)
  5 ton condenser capacity range: 15,000 66,000 btus
  3 ton condenser capacity range: 9,000 40,000 btus
- Superior humidity control
- 10 Year Part, 90 Day Labor Warranty. Additional 1 year for ABC Contractors (requires registration)
- ▶ Whisper Quiet as low as 56 dB
- ▶ 3 & 5 Ton Condenser Dimensions: 29"W x 29"D
- ▶ Works with most standard 24v thermostats (2H1C)
- Use standard liquid and suction line sizing

# Wiring Diagrams

Heat Pump with Electric Heat Back-up





If heat pump operation is not required or desired (A/C Only) simply connect the C and Y terminals.

All other control wiring is set up for single stage controls. If a multi stage thermostat is used or if the IDS is attached to a multi stage system (two stage furnace), this dual fuel application will require controls to properly cycle the outdoor unit based on balance point. The wiring to the condenser will remain the same.

# Line Sets and Charging

The Bosch BOVA condenser comes factory pre-charged (410a) for 15' of line set. Up to 100' of line set is allowed with a maximum of 50' lift. Any application with line set length of more than 15' would require an additional .6 oz/ft for each additional foot of line set (refer to figure 2.2), this can be done by one of two methods by weight or by subcooling.

### Charge by Weight

Can be used at any time and is the recommended way to charge an IDS system. This method can be used when power is not available to the equipment site or when operating conditions are not in range to verify the charge based on subcooling. It is recommend to verify charge and adjust as necessary by subcooling.

# Verify Charge Based on Subcooling (AC Mode)

Outside temperature must be between 55° and 120° F and indoor temperatures must be between 70° and 80°F to charge by subcooling. After starting the system in cooling mode, short press "FORCE" button, "H" symbol appears, and operate the system for a minimum of 20 minutes.

#### Figure 2.4

| Suction | Final Supercooling(°F) |     |      |           |          |       |     |     |
|---------|------------------------|-----|------|-----------|----------|-------|-----|-----|
| Temp    |                        |     | 8    |           | 10       | 11    | 12  | 13  |
| (°F)    |                        |     | Liqu | id Gage I | Pressure | (PSI) |     |     |
| 55      | 173                    | 176 | 179  | 182       | 185      | 188   | 191 | 195 |
| 60      | 188                    | 191 | 195  | 198       | 201      | 204   | 208 | 211 |
| 65      | 204                    | 208 | 211  | 215       | 218      | 221   | 225 | 229 |
| 70      | 221                    | 225 | 229  | 232       | 236      | 239   | 243 | 247 |
| 75      | 239                    | 243 | 247  | 251       | 255      | 259   | 262 | 266 |
| 80      | 259                    | 262 | 266  | 270       | 275      | 279   | 283 | 287 |
| 85      | 279                    | 283 | 287  | 291       | 295      | 300   | 304 | 309 |
| 90      | 300                    | 304 | 309  | 313       | 318      | 322   | 327 | 331 |
| 95      | 322                    | 327 | 331  | 336       | 341      | 346   | 351 | 355 |
| 100     | 346                    | 351 | 355  | 360       | 365      | 370   | 376 | 381 |
| 105     | 370                    | 376 | 381  | 386       | 391      | 397   | 402 | 407 |
| 110     | 397                    | 402 | 407  | 413       | 418      | 424   | 430 | 435 |
| 115     | 424                    | 430 | 435  | 441       | 447      | 453   | 459 | 465 |
| 120     | 453                    | 459 | 465  | 471       | 477      | 483   | 489 | 496 |
| 125     | 483                    | 489 | 469  | 502       | 508      | 515   | 521 | 528 |

#### Figure 2.1

| Model     | Suction<br>Line | Liquid<br>Line | Length | Lift |
|-----------|-----------------|----------------|--------|------|
| BOVA - 36 | 3/4"            | 3/8"           | 100'   | 50'  |
| BOVA - 60 | 7/8"            | 3/8"           | 100'   | 50'  |

#### Figure 2.2

| 1. | Total Line Length (ft) | =(a | 1 |
|----|------------------------|-----|---|
|----|------------------------|-----|---|

- 2. Standard Lineset (ft) = 15 (b)
- 3. (a) minus (b) = (c)
- 4. Refrigerant Multiplier = 0.6 oz/ft (d)
- 5. Refrigerant Adder (c\*d) = \_\_\_\_(e)\*
- \*If lineset is less than 15 ft, (e) = 0

#### Figure 2.3



| Suction | Final Superheat (°F) |     |       |         |          |       |     |     |
|---------|----------------------|-----|-------|---------|----------|-------|-----|-----|
| Temp    |                      | 10  | 12    | 14      | 16       | 18    | 20  | 22  |
| (°F)    |                      |     | Sucti | on Gage | Pressure | (PSI) |     |     |
| 40      | 101                  | 97  | 93    | 89      | 86       | 82    | 78  | 75  |
| 42      | 105                  | 101 | 97    | 93      | 89       | 86    | 82  | 78  |
| 44      | 110                  | 105 | 101   | 97      | 93       | 89    | 86  | 82  |
| 46      | 114                  | 110 | 105   | 101     | 97       | 93    | 89  | 86  |
| 48      | 118                  | 114 | 110   | 105     | 101      | 97    | 93  | 89  |
| 50      | 123                  | 118 | 114   | 110     | 105      | 101   | 97  | 93  |
| 52      | 128                  | 123 | 118   | 114     | 110      | 105   | 101 | 97  |
| 54      | 133                  | 128 | 123   | 118     | 114      | 110   | 105 | 101 |
| 56      | 138                  | 133 | 128   | 123     | 118      | 114   | 110 | 105 |
| 58      | 143                  | 138 | 133   | 128     | 123      | 118   | 114 | 110 |
| 60      | 148                  | 143 | 138   | 133     | 128      | 123   | 118 | 114 |
| 62      | 153                  | 148 | 143   | 138     | 133      | 128   | 123 | 118 |
| 64      | 159                  | 153 | 148   | 143     | 138      | 133   | 128 | 123 |
| 66      | 164                  | 159 | 153   | 148     | 143      | 138   | 133 | 128 |
| 68      | 170                  | 164 | 159   | 153     | 148      | 143   | 138 | 133 |
| 70      | 176                  | 170 | 164   | 159     | 153      | 148   | 143 | 138 |
| 72      | 182                  | 176 | 170   | 164     | 159      | 153   | 148 | 143 |

# Control Board/Dip Switch Adjustments

# **Dip Switch SW4**

SW4-1 and SW4-2 are not used and are reserved for future use. Switch 3 and 4 give you coil temperature and modulation control.

# Dip Switch SW5

**Demand Defrost Adjustments** 

### Figure 3.3



### Figure 3.4

| Defrosting choice | SW5-1                               | SW5-2                                 | Remarks |
|-------------------|-------------------------------------|---------------------------------------|---------|
| ON                | Operating time is<br>reduced by 10% | Defrosting extended<br>for 60 seconds |         |
| OFF               | Normal                              | Normal                                | Default |
| Remarks           | Enter defrost                       | Quit defrost                          |         |

# SW5-1 Function

Functions allows for the equipment to enter defrost sooner than normal. Used in northern cool climates where high humidity is common.

### SW5-2 Function

Function allows for defrost cycle to be extended from 8 minutes to 9 minutes. Also used in cooler climates where high humidity is common.

# Manual/Force Defrost

To initiate defrost cycle:

- 1. System must have a call for heat and have been operating for a minimum of 8 minutes
- 2. Press "FORCE" button on inverter board for 8 seconds to begin forced defrost
- 3. Wait approximately 40 seconds for defrost to initiate
- 4. Once defrost initiates the display will indicate dF
- 5. Defrost test will terminate automatically after which the display will indicate running speed
- 6. If a second defrost test is required, repeat step 3 after 5 minutes

#### Figure 3.1





#### Figure 3.2

| Switch |          | Description                      |  |
|--------|----------|----------------------------------|--|
| SW4-1  | Not used |                                  |  |
| SW4-2  | Not used |                                  |  |
| SW4-3  | ON       | Adaptive capacity output disable |  |
|        | OFF      | Adaptive capacity output enable  |  |
| SW4-4  | ON       | Accelerated cooling/heating      |  |
|        | OFF      | Normally cooling/heating         |  |

# SW4-3 Function

While in the off position (enabled) allows for coil/ condenser target temperature to drift +/- 4°F based on previous hour of operation in an attempt to optimize run time. Reason to Disable: In zoning applications but only as needed as a result of customer expectations and/or performance.

### SW4-4 Function

Reduces target coil temperature in cooling to 37°F and increases target coil temperature in heating to 114°F. Recommended to be used only as needed as a result of customer expectations and/or performance.

# **Onboard Parameter Check and Diagnostics**

#### Figure 4.1



Control Board Display

- 1. Press the "Check" button to index through parameters.
- 2. After first pressing on the "Check" button, it will display the sequence, and after 1 second it will display the value of the parameter.
- **3.** After 20 seconds on same parameter, display will revert back to normal status.
- 4. If a system protection is active, first digit will display "status code."

#### Figure 4.3

| No. | Point check content   | Example | Remark                                |
|-----|---|---------|---------------------------------------|
| 0   | Outdoor unit capacity   | H3      | H3=Heat Pump 3 ton                    |
| 1   | Outdoor unit mode   | 2       | 0 standby,<br>2 cooling,<br>3 heating |
| 2   | Outdoor unit set compressor speed                                   |         |                                       |
| 3   | Opening of EEV  |         | Actual value                          |
| 4   | T3(outdoor coil temp.) (°F)   |         |                                       |
| 5   | T4 (outdoor ambient temp.) ("F)                                     |         |                                       |
| 6   | T5(compressor discharge temp.) ("F)                                 |         |                                       |
| 7   | Reserved  |         |                                       |
| 8   | Te (evaporating temp.) ("F )  |         |                                       |
| 9   | Tc (condensing temp.) (°F )   |         |                                       |
| 10  | Tf (module temp.) (°F)  |         |                                       |
| 11  | Pe (evaporating pressure) (PSI)                                     |         |                                       |
| 12  | Pc (evaporating pressure) (PSI)                                     |         |                                       |
| 13  | Compressor discharge superheat ("F)                                 |         | Actual value                          |
| 14  | Reserved  |         |                                       |
| 15  | Reserved  |         |                                       |
| 16  | Compressor current (A)  |         |                                       |
| 17  | Reserved  |         |                                       |
| 18  | Fan speed   |         |                                       |
| 19  | Reserved  |         |                                       |
| 20  | Reserved  |         |                                       |
| 21  | Compressor discharge superheat (only useful for heating mode) ("F ) |         | I<br>Target Value                     |
| 22  | Reserved  |         |                                       |
| 23  | Last Fault Code   |         |                                       |
| 24  | Software version  |         |                                       |
| 25  | Remark**  |         |                                       |

### Figure 4.2



Check Mode Button

# System Protection Codes Figure 4.4

System Protection Status Codes

| F  | Indication under charge model  |
|----|--|
| L  | Running indication under T3 limited condition                            |
| D  | Running indication under T5 limited condition                            |
| Р  | Running indication under compressor ratio limited condition              |
| F  | Running indication under Tf limited condition                            |
| C  | Running indication under current limited condition                       |
| U  | Running indication under low voltage limited condition                   |
| Н  | Running indication under high pressure (PT) limited condition in heating |
| A  | Running indication under return oil model                                |
| dF | Running indication under defrost model                                   |

# System Fault Codes Figure 4.5

| Code       | Fault Description   |
|------------|---|
| E4         | Temperature sensor fault(T3, T4, T5, TF)                      |
| E5         | High/low voltage protection                                   |
| E6         | DC fan motor fault  |
| E7         | Compressor discharge sensor(T5) is seated fault               |
| <b>E</b> 9 | EEPROM fault  |
| Eb         | System lockup, 2 times (E6) protection in 10 minutes          |
| HO         | Communication fault in main control chip                      |
| H4         | System lockup, 3 times (P6) protection in 60 minutes          |
| H5         | System lockup, 5 times (P2) protection in 100 minutes         |
| H8         | Pressure transducer(PT) fault                                 |
| Hb         | High pressure(PT) protection in Heating                       |
| PO         | High module radiator temperature (TF)protection               |
| P1         | High pressure switch(HPS) protection                          |
| P2         | Low pressure(PT) Protection in cooling                        |
| P3         | Compressor over current protection                            |
| P4         | High compressor discharge temperature (T5) protection         |
| P5         | condensor coil temperature(T3) protection in cooling          |
| P6         | The IPM module protection                                     |
| PH         | Low discharge superheat protection                            |
| F1         | High pressure switch(HPS) fault                               |
| C3         | The condensor coil sensor(T3) is seated fault in cooling      |
| L0-L9      | The IPM module protection (the same as P6, only for analysis) |
| AtL        | Ambient Temperature Limited                                   |



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